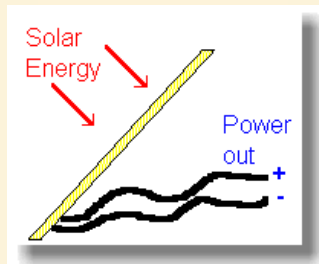


Large Solar Thermal Energy Systems for Cooling and Heating

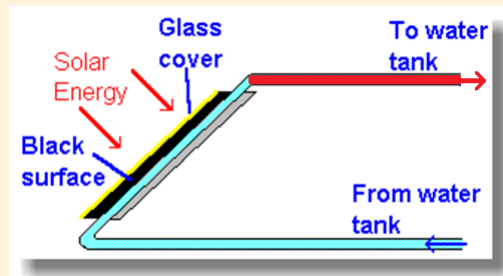


S.O.L.I.D. works on Solar THERMAL

- Solar PV (Electricity)

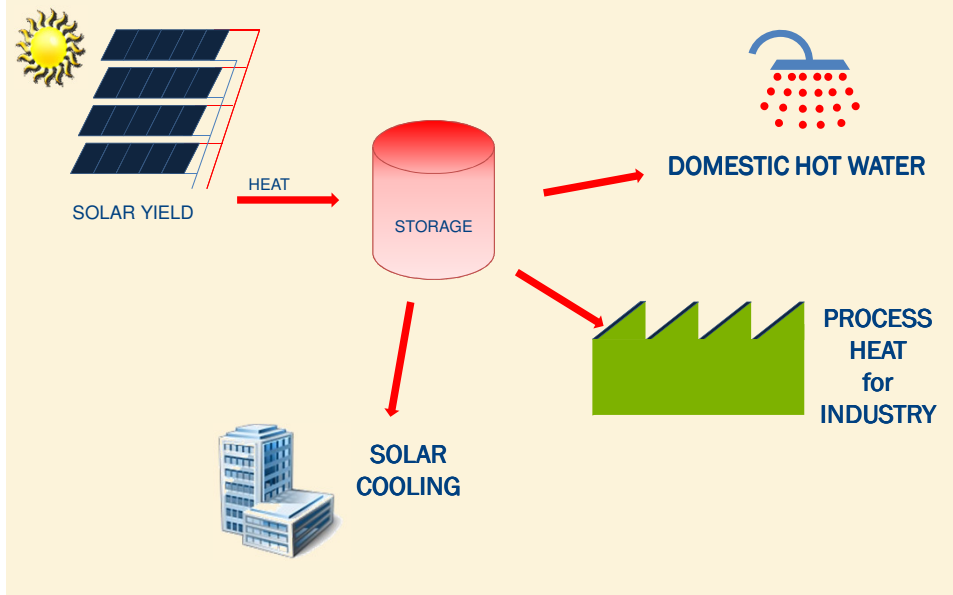


- Solar Heating (Heat)



> 500 % higher output per m² !

Technical Solutions by SOLID



System Integration by S.O.L.I.D.



Large solar thermal systems (> 500 m² / 5,000 ft²)

- Project development
- Design & engineering
- Construction
- Operation & maintenance
- Financing (ESCo)
- Research & Development

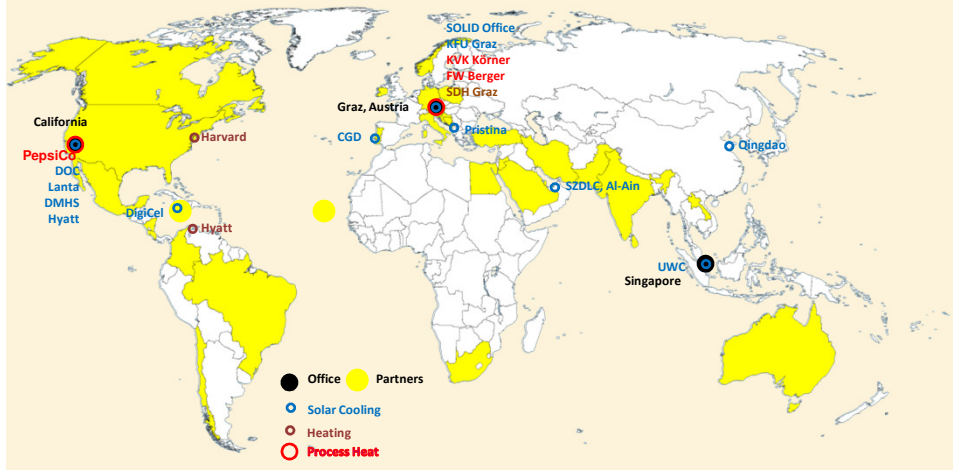


S.O.L.I.D. Group



Headquarter in Graz, Austria
Subsidiaries in USA & Singapore

Partners in many other countries
300 reference plants around the world



Solar Thermal Collectors



SOLID cooperates with the major collector producers in collector development and realization of projects.

The best is chosen case by case for each specific project site.



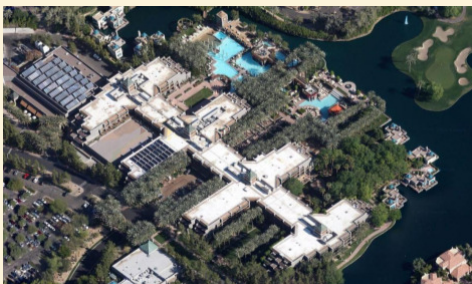
Collector field test at Fernheizwerk Graz, Austria:

2500 m², 4 different suppliers

Domestic Hot Water

SOLID Examples

Hyatt Regency, Scottsdale, AZ



Resort and Spa

Hot water preparation

Solar Panels: 283.5 m²

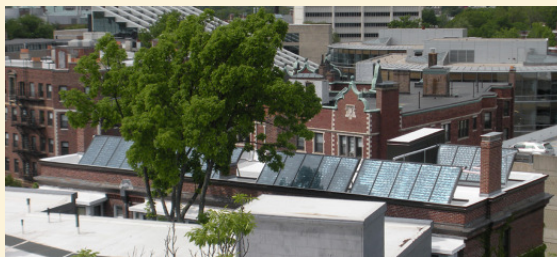




University Campus
2 Housing Buildgs.
82+16 apartments

50.4 m² / 543 ft² at
Broadway

94.5 m² / 1017 ft² at
Prescott



Domestic hot water

Solar Process Heat

SOLID Examples

Gatorade (Pepsi Cola) Phoenix , AZ



Preheating production water for the soft drinks before the reverse osmosis plant.

Storage: 38 m³

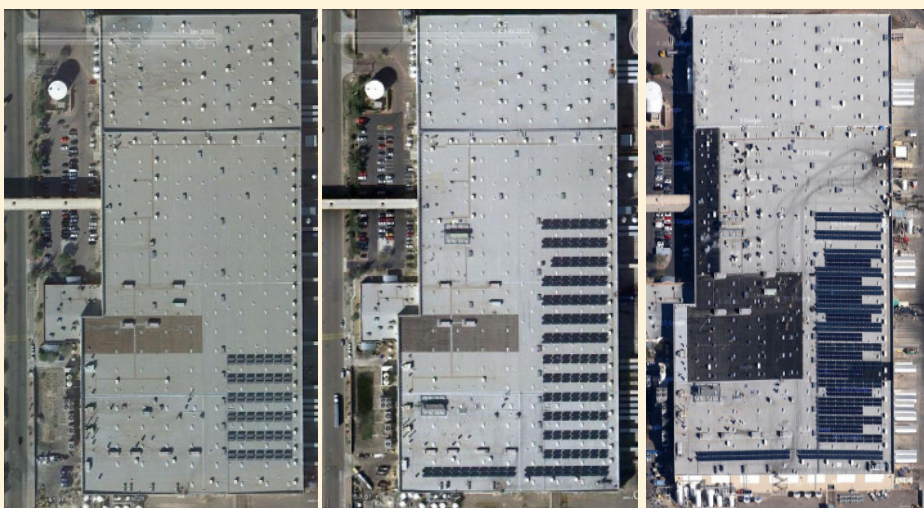
2008: 893 m²

2010: upgrade to 2600 m²

2012: upgrade to 3700 m²

Next step to integrate Solar Heat in the pasteurization in planning phase today

Gatorade (Pepsi Cola) Phoenix , AZ



2009

2011

2012

© Google Earth

Gatorade (Pepsi Cola) Phoenix , AZ



Solar Thermal system:

- 30,000 gal/110 m³ storage
- 20 ft container for pumps and controls
- Expansion tanks



Meat factory Berger, Austria

- 1067 m² HT flat-plate collectors
- Guaranteed solar yield: 400 kWh/(m²*year)
- European funded – Research and best practice demo project
- Commissioned in June 2013



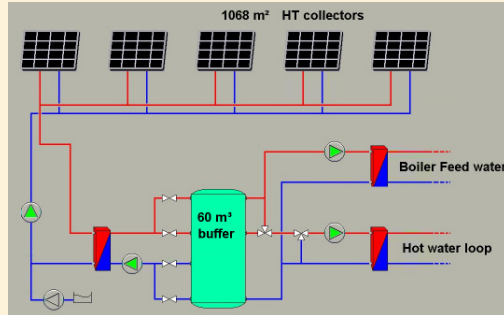
Meat factory Berger, Austria



80 – 90 tons/day of meat and sausage products

Heat for dehumidification of maturation chambers

- 160 m³ daily consumption
- Usage of waste heat @ 40° C
- Solar heating up to 60°



Preheating feed water for steam production (ham cooking)

- 25 m³ daily consumption
- Usage of waste heat @ 40° C
- Solar heating up to 98°

Meat factory Berger, Austria



YouTube ^{AT}



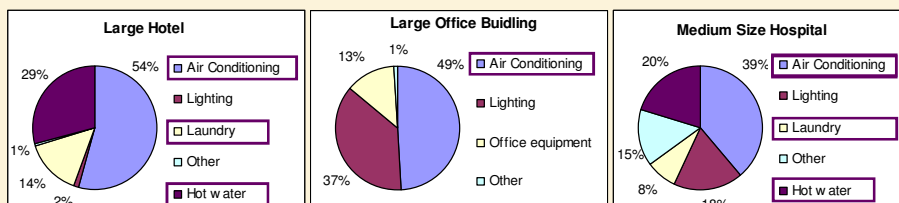
www.tinyurl.com/Berger-GBE-Video

Solar Cooling

Why & How ?

Why solar air conditioning ?

- The buildings sector accounts for 42% of global electricity consumption (IEA 2007)
- Air-Conditioning (AC) represents the biggest single energy/power consumer in public and commercial sectors
- AC key driver of electric peak power demand growth → negative impact on grid load factor, electricity price and environment



Solar Cooling – the advantage



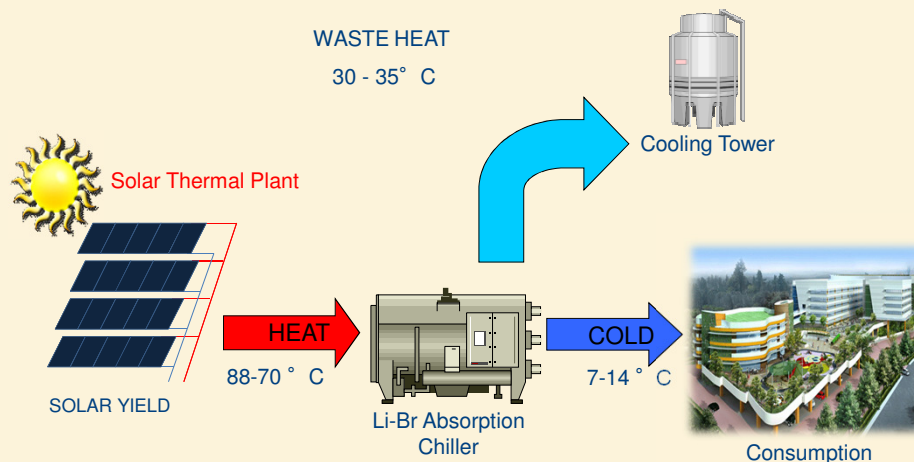
peak of solar radiation and
peak of cooling demand
match perfectly

- We can use the same radiation that creates the cooling demand to cover it.
- Avoids electricity peaks and extreme operations on the electric distribution grid.
- Solar Cooling saves the most expensive electricity
- **Approx. 75% of the UAE electricity production is spent for Cooling !!!**

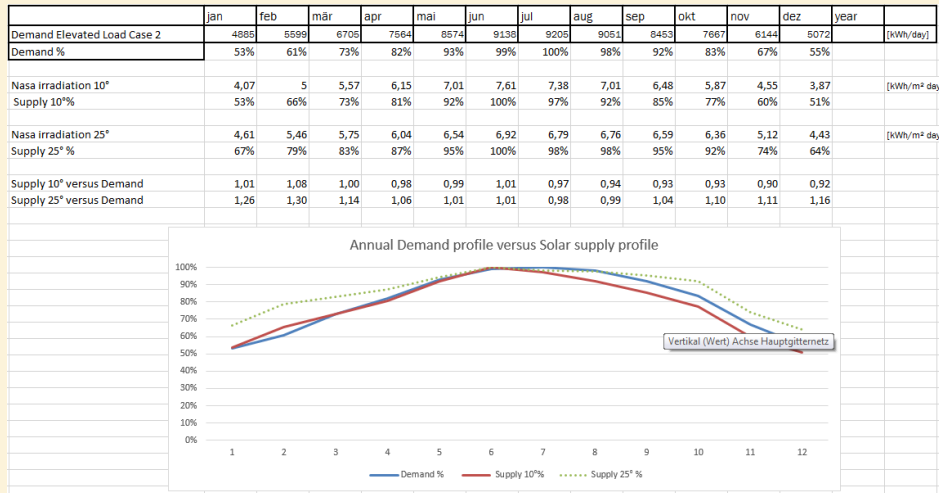
LiBr Absorption Chiller & LST



Nominal Temperature Levels and Power Requirement at external Interfaces

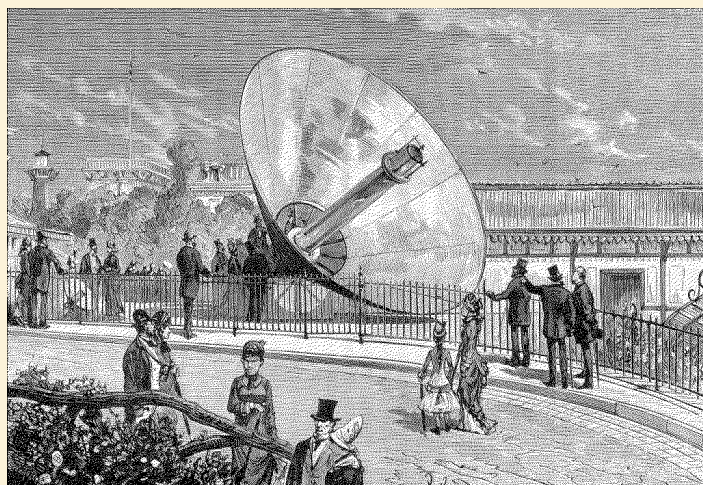


Cooling Load & annual Solar Supply



Target value of > 80% Solar coverage fits well to typical Arabian cooling load profile

A brand new technology ?



World Expo 1878 in Paris, A. Mouchot produces ice with solar energy

Solar Cooling

SOLID Examples

Solar cooling references

Location/Project	Cooling Machine	Constr.	Cooling Power	Collector Area
EAR Tower, Pristina, Kosovo	LiBr-Chiller	2002/3	90 kW	226 m ²
Wine Cooling, Leutschach, Austria	Ammonia	2003	10 kW	100 m ²
Graz - office, test Plant	Ammonia	2003	2 kW	8 m ²
Stadtwerke, Crailsheim, Austria	LiBr-Chiller	2004	15 kW	500 m ²
Renewable Energy House, Brussels, Belgium	LiBr-Chiller	2005/7	35 kW	60 m ²
Desert Outdoor Center, Phoenix, USA	LiBr-Chiller	2006	70 kW	126 m ²
Olympic Village, Qingdao, China	LiBr-Chiller	2006	512 kW	638 m ²
Estellas Restaurant, Tampa, USA	LiBr-Chiller	2007	70 kW	210 m ²
CGD Office Building, Lisbon, Portugal	LiBr-Chiller	2008	545 kW	1579 m ²
Warehouse, Lanta, Phoenix, USA	LiBr-Chiller	2008	130 kW	504 m ²
Service Center Municipality, Gleisdorf, Austria	LiBr Chiller & DEC	2008	35 kW	260 m ²
New Office, Graz, Austria	Li Br Chiller	2008	17.5 kW	58 m ²
Metro MAN, Istanbul, Turkey	LiBr Chiller	2009	Study	
Sheikh Zayed Desert Learning Center, UAE	LiBr Chiller	2010/12	400 kW	1108 m ²
United World College, Singapore	LiBr Chiller	2010/11	1470 kW	3900 m ²
DigiCel, Kingston, Jamaica	LiBr Chiller	2012	600 kW	982 m ²
Desert Mountain High School, Scottsdale, USA	LiBr Chiller	2013/14	1750 kW	4865 m ²
University Graz, Chemistry building, Design & Consultancy	LiBr Chiller	2014	105 kW	636 m ²

EAR Tower Pristina, Kosovo



2 LiBr absorption machines, total capacity of 70 kW / 20 tons

Solar Panels: 226 m²

4 m³ storage tank

Operating since Feb. 2003

14th operating season, 0% unforeseen down time

Sheik Zayed Desert Learning Center (UAE/AI Ain)



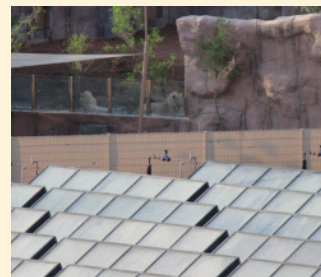
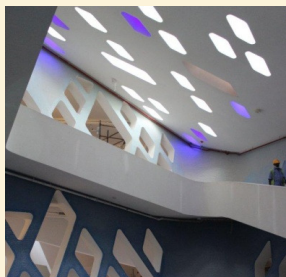
Solar Cooling via concrete core activation of a desert museum

Cooling power: 400 kW

Collector area: 1108 m²

Expected Solar yield: 825 kWh/m²/year

Commissioning: 2012



Sheik Zayed Desert Learning Center (UAE/AI Ain)

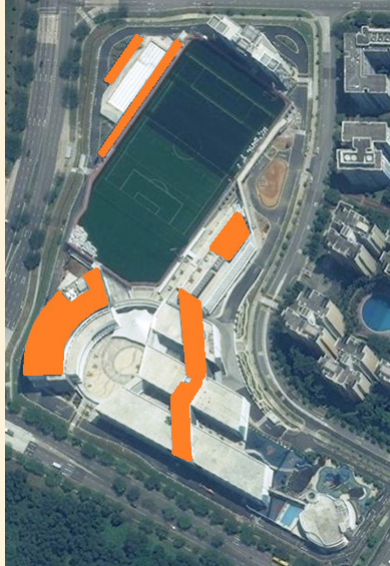


Sheik Zayed Desert Learning Center (UAE/AI Ain)



© DerStandard.at / antje hanebeck

UWC Tampines, Singapore



Solar Cooling & Hot Water
for School Campus

Solar Panels:
3900 m² / 2.73 MW

LiBr absorption chiller:
1470 kW

Operation started: 2011

Enlargement actually
under discussion

**World's most powerful
Solar Cooling System
until 2013**

UWC Tampines, Singapore



UWC Tampines, Singapore

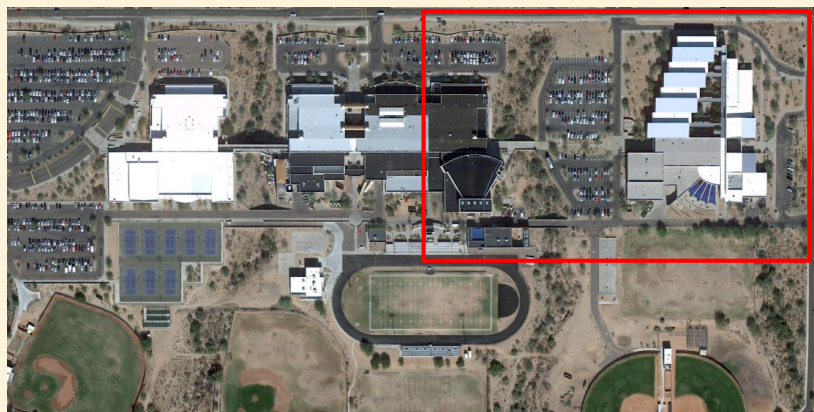


Desert Mountain High School, USA



Scottsdale, Arizona, USA
Solar Cooling for Middle School and High school

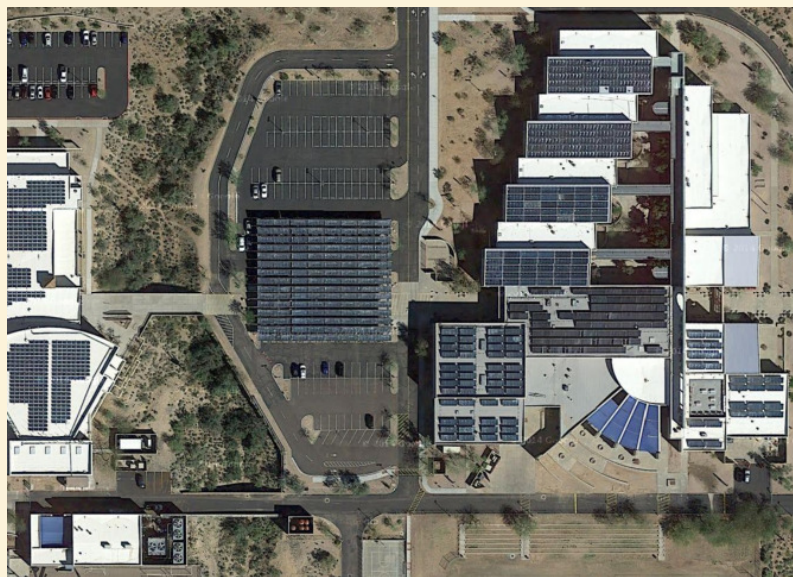
20% larger than SOLID's Singapore project



Desert Mountain High School, USA



Desert Mountain High School, USA



Google Maps, March 8th 2014

Desert Mountain High School, USA



Solar Panels: 4,865 m² → 3.4 MW

Cooling load: 500 tons /1750 kW

In operation since 2014

**World's most powerful
Solar Cooling System**



Desert Mountain High School, USA



Results after one full year of operation:

- Chiller COP_{thermal} 0.75
- Peak Hour COP_{electric} 42 (0.08 kW/RT)
- Annual COP_{electric} 25 (0.14 kW/RT)

How to achieve these results?

- Learn how to run Chillers and Cooling towers within and beyond manufacturers specs !
- Develop intelligent control strategies adapted to Solar Thermal heat input profile, starting and stopping heat supply every day.
- Benefit from desert climate ☀️☀️



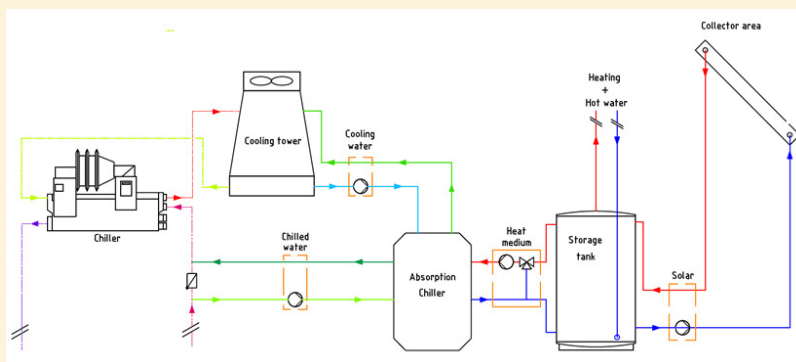
MODON School, KSA



MODON Prototype School – Living Communities, KSA Solar Cooling and Heating planned by MENABEX/SOLID .



MODON School, KSA



Efficiency comparison:

MODON AC system report (2).pdf - Adobe Reader

Description	Chilled Water		DX- Refrigerant system			
	Water cooled	Air cooled	VRV /VRF	Split Units	Package Units	Window Type
2 Operation Cost Electricity Kw/ton approx.	0.7- 0.8	1.7- 2	1.4-1.6	2.1-2.5	2- 2.3	2.1- 2.5

SOLID
Solar Cooling
proven **0,14 kW/RT**



MODON School, KSA



Complete package of Solar technologies

Solar Electricity by Austrian KPV



Nominal Capacity 786 kW_{electricity}

Solar COOLING and Hot Water by SOLID



Nominal Capacity 1800 kW_{heating}

Nominal Capacity 260 RT_{cooling}



MODON Living Communities



Sample numbers Cooling:

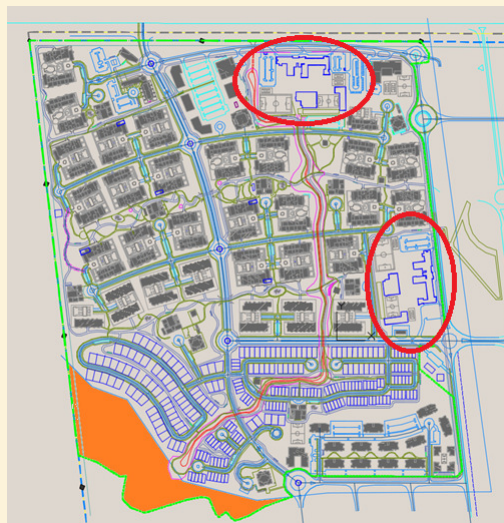
Marked area: 76,000 m² hilly land

Collector area: 50,000 m²

Equal to 5,000 RT cooling capacity during sunny peak hours

Best support for district cooling

10 times the size of world's biggest Solar Cooling project today



Keep Cool – Use the sun !



S.O.L.I.D. Gesellschaft für Solarinstallation und Design mbH

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