

Biomassevergasung und Gasverwertung

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**Highlights der Bioenergieforschung
Nationale und Internationale Ergebnisse zu den IEA Schwerpunkten**

28. April 2009

- IEA Bioenergy Task33 Thermal gasification of Biomass
- Austrian research in the area of advanced gasification

- The objectives of Task 33 are to review and exchange information on biomass gasification (BMG) research, development, demonstration, and commercialization
- Participating countries (12): Austria, Canada, Denmark, European Commission, Finland, Germany, Italy, The Netherlands, New Zealand, Sweden, Switzerland, and the USA
- Task Leader: Dr. Suresh P. Babu, Gas Technology Institute, Des Plaines, IL., USA.
- Actual Triennium is from 2007-2009, Proposal for next Triennium 2010-2012 is delivered to ExCo
- More details at <http://www.ieatask33.org>

Definition:

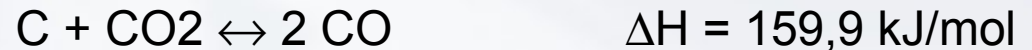
Gasification is a process by which either a solid or liquid carbonaceous material, containing mostly chemically bound carbon, hydrogen, oxygen, and a variety of inorganic and organic constituents, is reacted with air, oxygen, and/or steam. The reactions provide sufficient exothermic energy to produce a primary gaseous product containing mostly CO, H₂, CO₂, H₂O(g), and light hydrocarbons laced with volatile and condensable organic and inorganic compounds.

Main reactions:

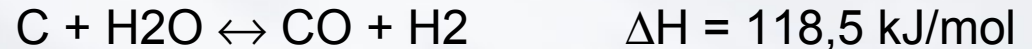
devolatilisation:



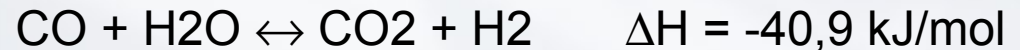
Boudouard-reaction



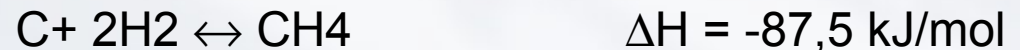
Heterogenous water gas shift



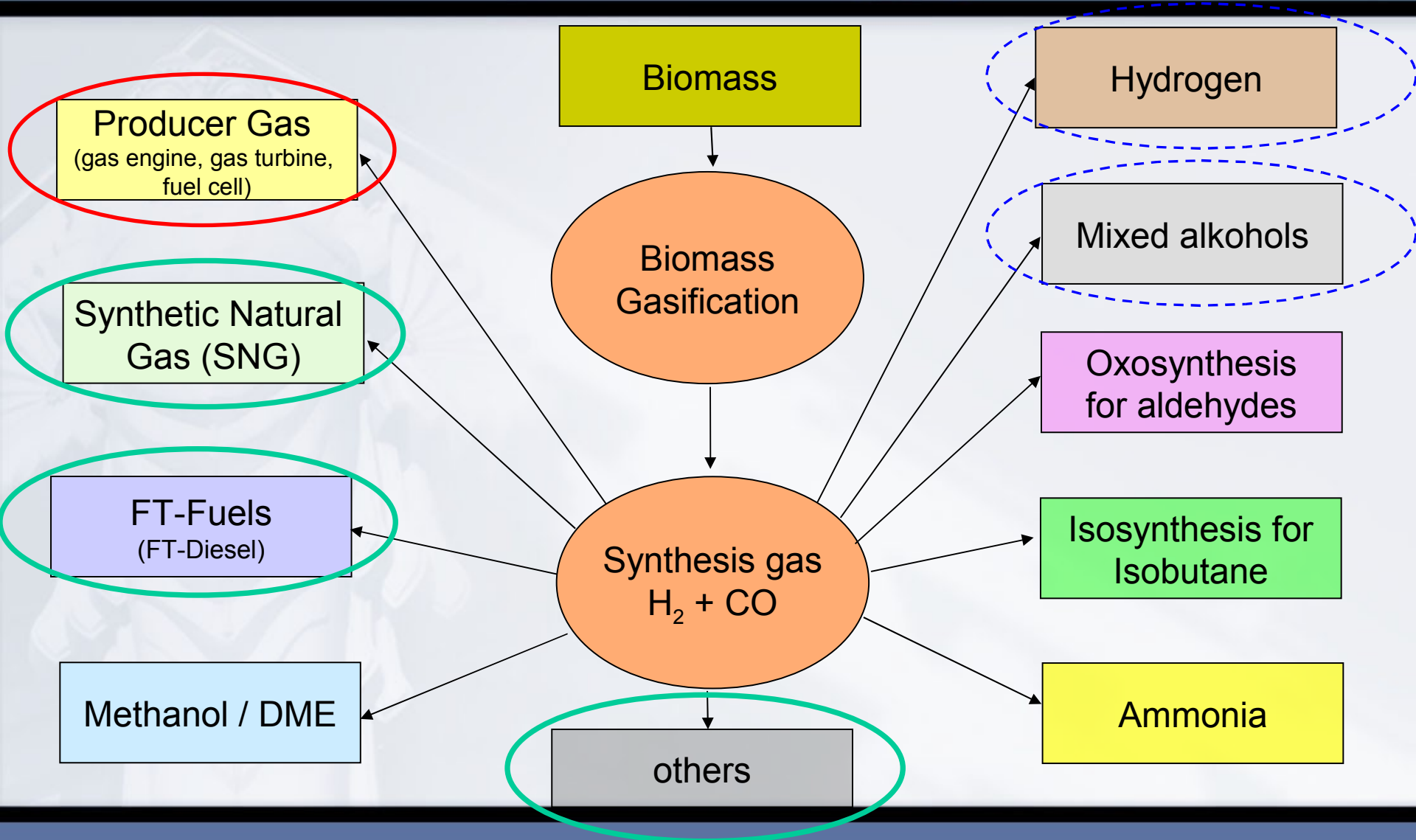
Homogenous water gas shift



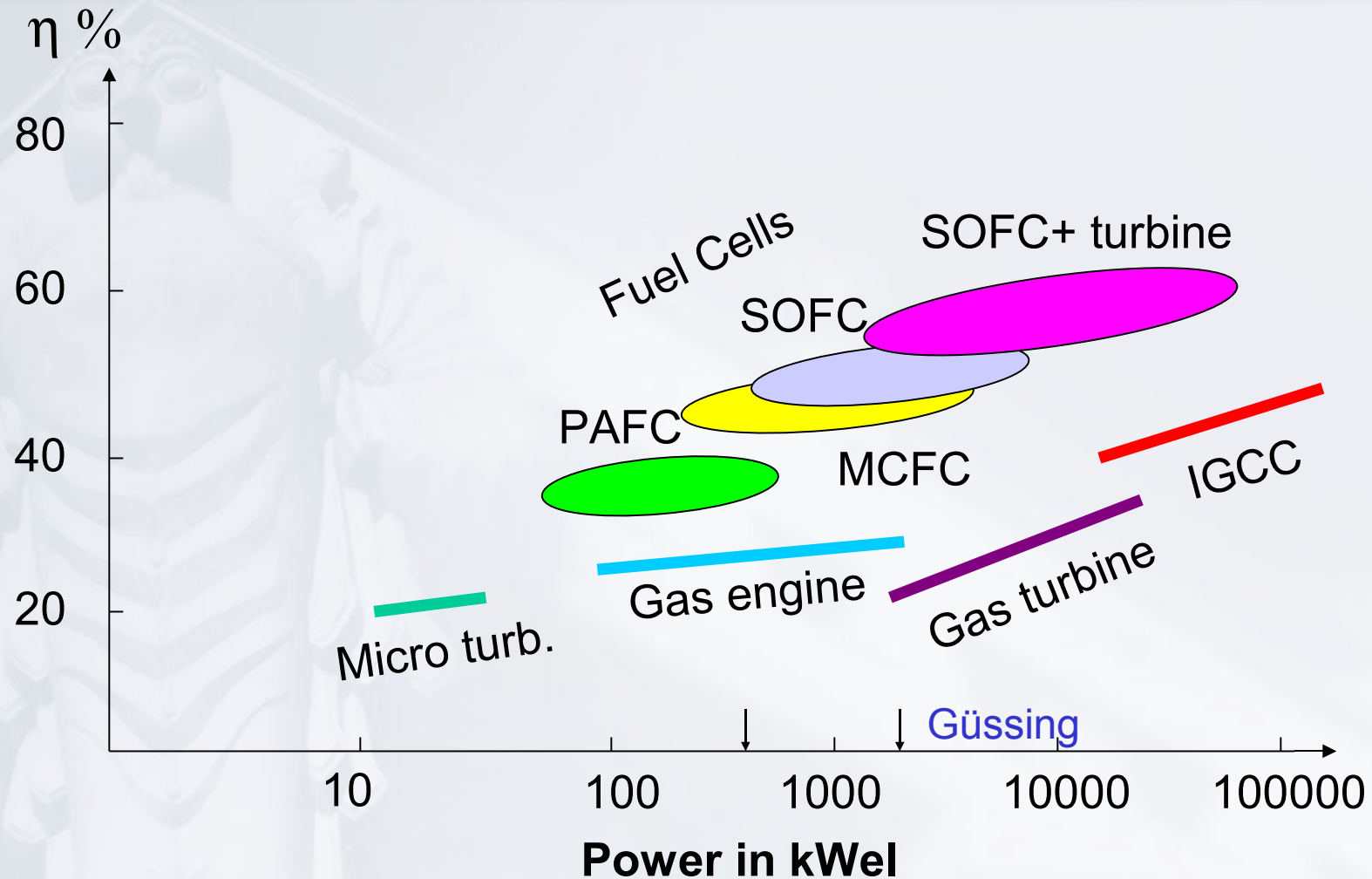
Methanation



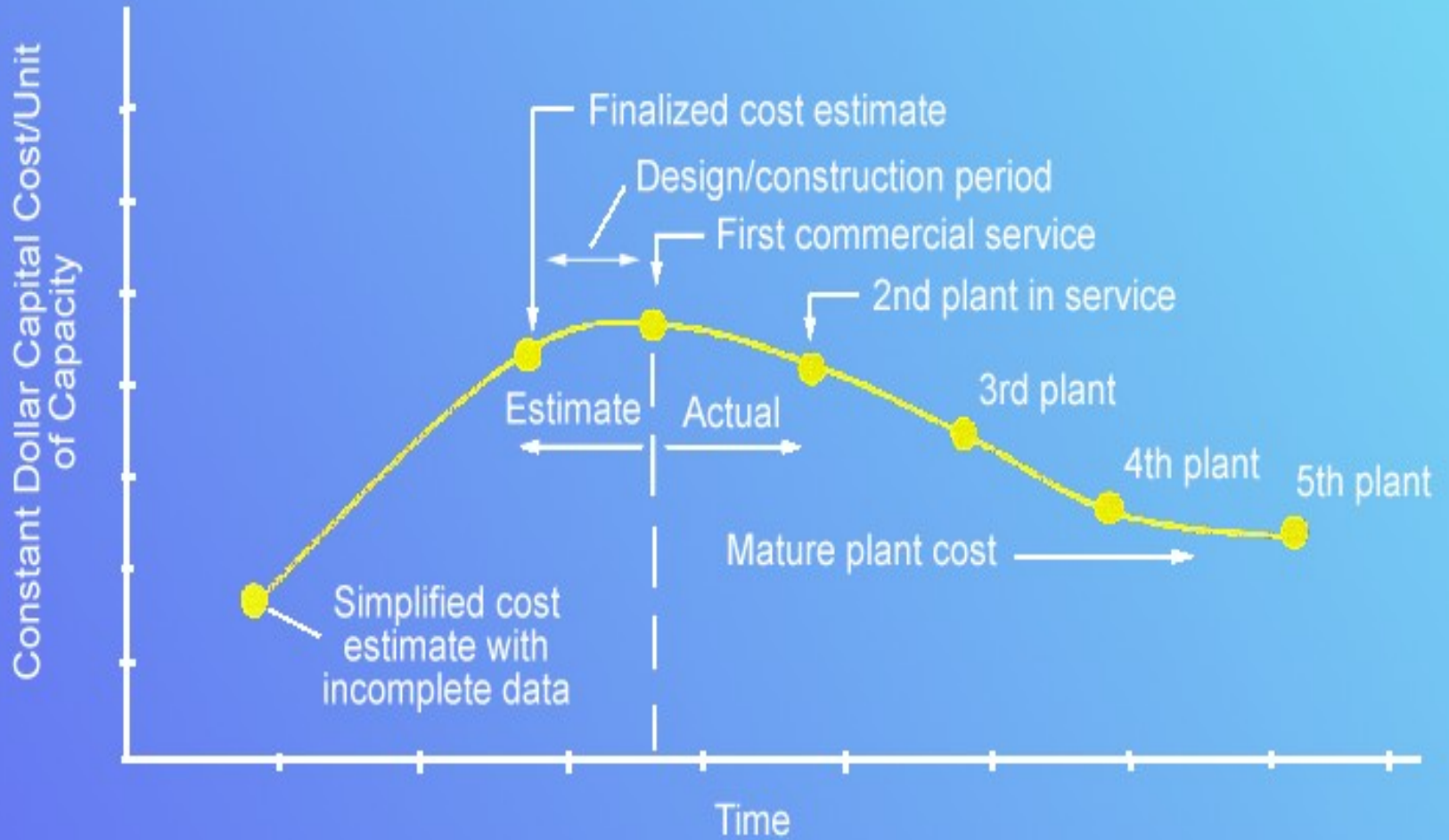
Overview on usage

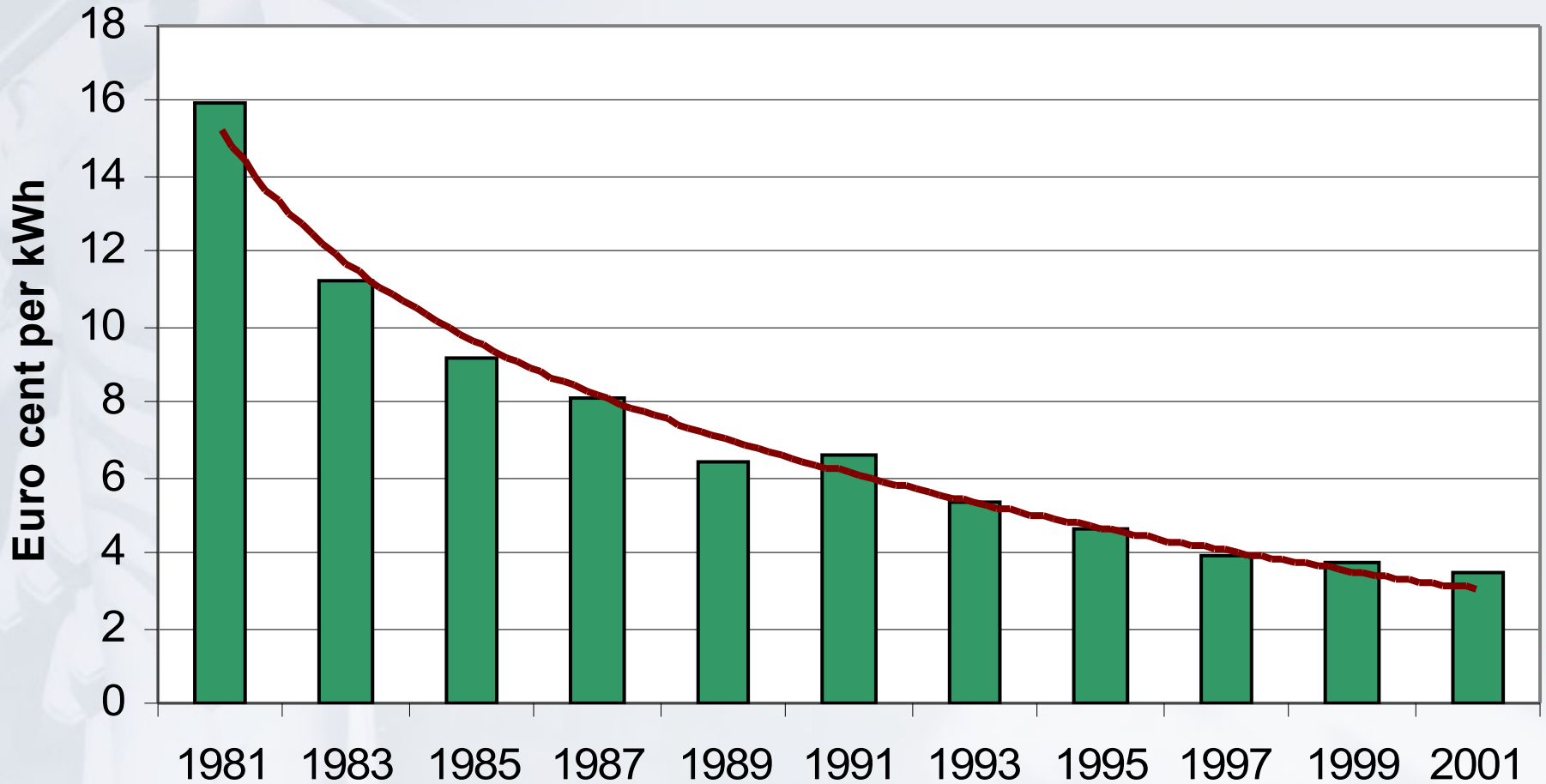


Efficiencies for electricity



Learning curve





Costs pr. kWh reduced to $\frac{1}{4}$ (by 75 %) from 1973 to 2003

Gasifiers can be classified as:

according to the gasification agent

- air-blown gasifiers
- oxygen gasifiers
- steam gasifiers

according to heat for gasification:

- autothermal gasifiers
- allothermal gasifiers

according to the design of fuel bed:

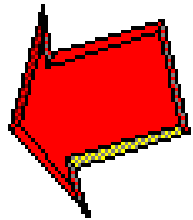
- fixed bed
- fluidised bed
- entrained flow gasifiers
- staged gasifiers

- Research groups:
 - Graz University of Technology – Institute of Thermal Engineering
 - Graz University of Technology - Institute for Apparatus Design, Particle Technology and Combustion Technology
 - Joanneum Research Graz - Department of Energy Research
 - Vienna, University of Technology, Institute of Chemical Engineering
 - FJ-BLT Wieselburg (HBLFA)
 - Bioenergy 2020+ (Austrian Bioenergy Centre, Renet Austria)
- Implementation:
 - Biomass CHP Güssing
 - BioSNG Demonstration
 - Pyrotherm CHP Güssing
 - Biomass CHP Oberwart

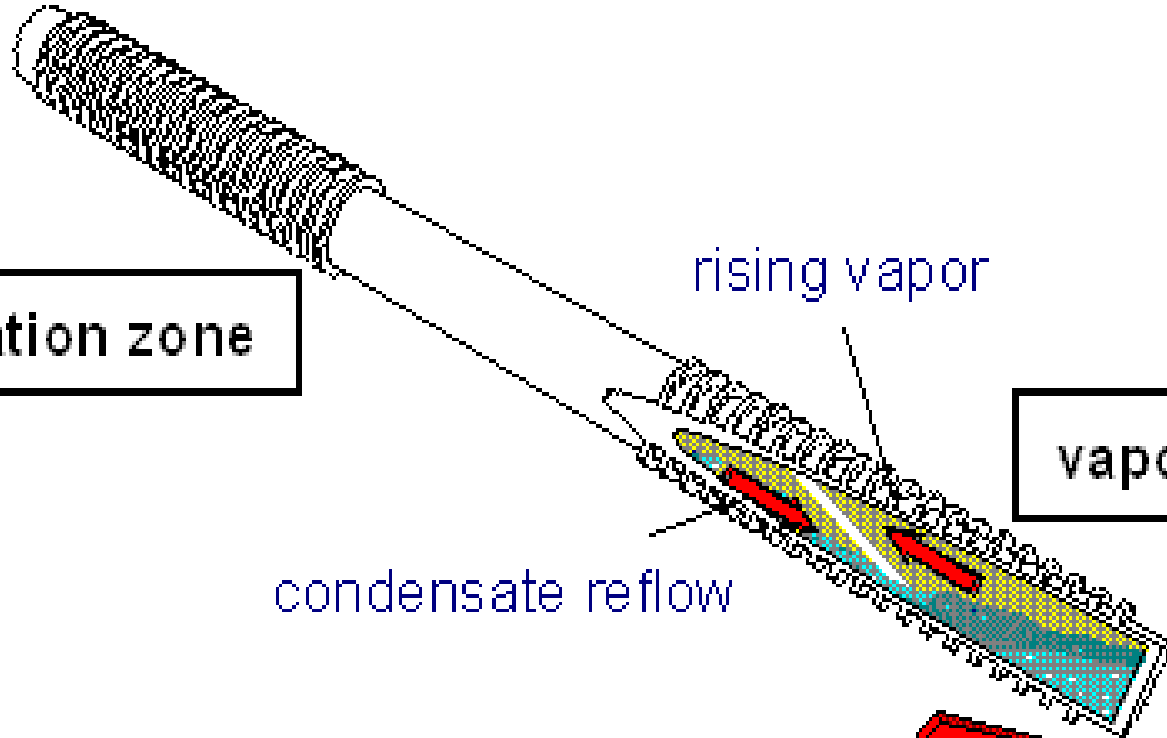
Heat Pipe Refomer (TU Graz)



heat release



condensation zone



rising vapor

vaporization zone

condensate reflow

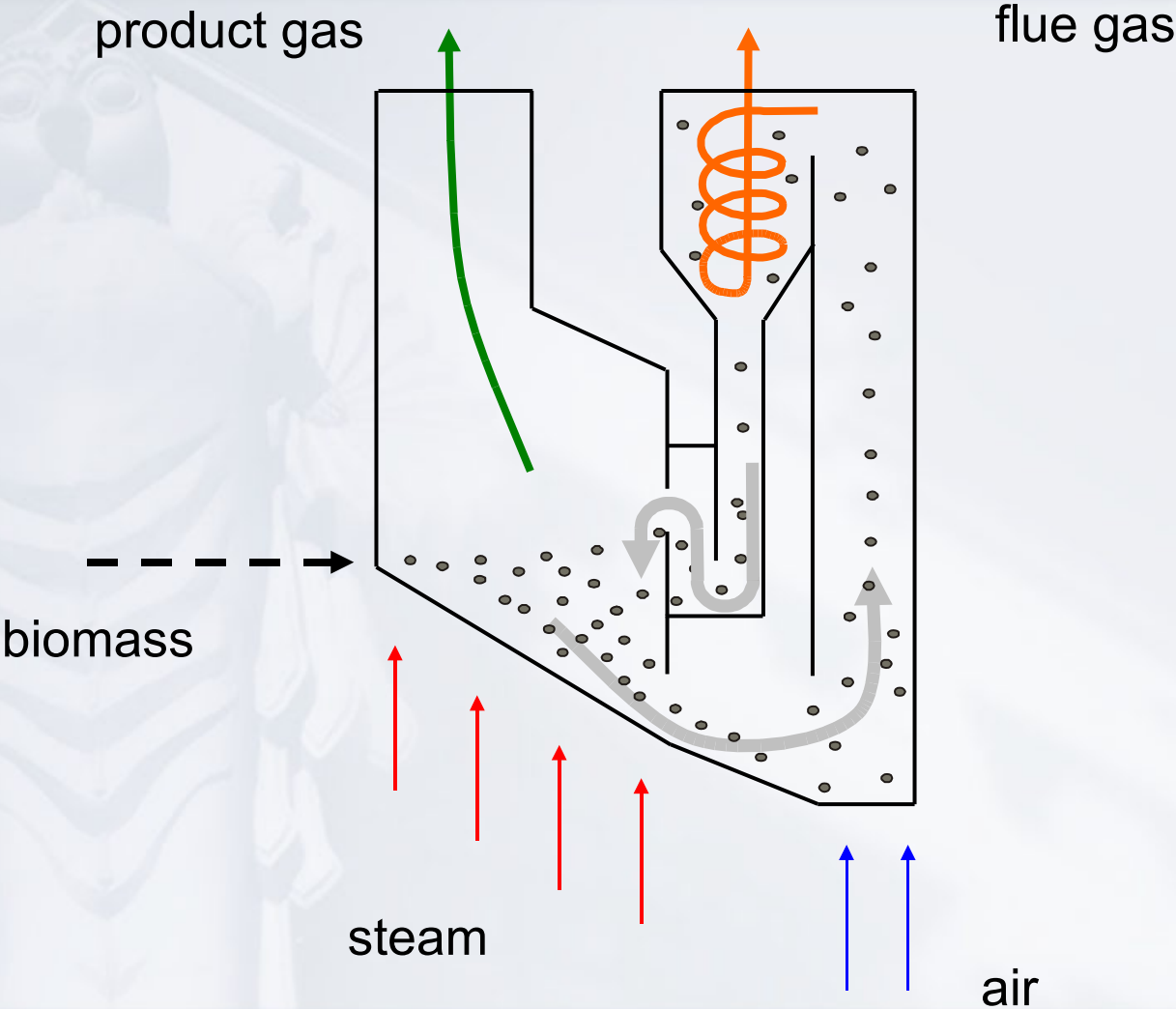
heat supply

Dual fluidised bed steam gasification

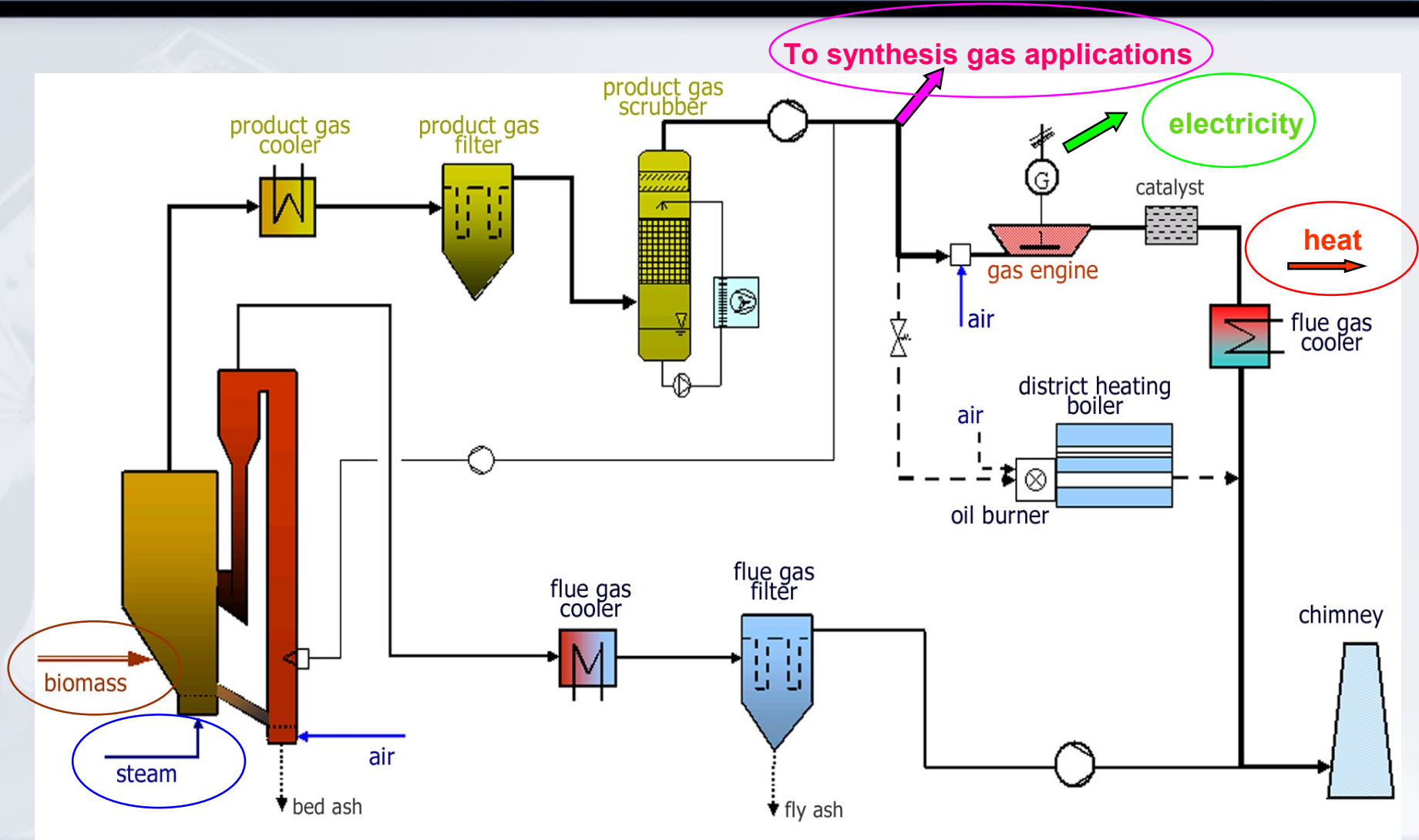


Institute of Chemical Engineering

Working group: Zero Emission Energy Technology



CHP-PLANT GÜSSING



Gas Composition (after gas cleaning)

Main Components		
H ₂	%	35-45
CO	%	22-25
CH ₄	%	~10
CO ₂	%	20-25
Minor Components		
C ₂ H ₄	%	2-3
C ₂ H ₆	%	~0.5
C ₃ H ₆	%	~0,4
O ₂	%	< 0,1
N ₂	%	1-3
C ₆ H ₆	g/m ³	~8
C ₇ H ₈	g/m ³	~0,5
C ₁₀ H ₈	g/m ³	~2
TARS	mg/m ³	20-30

Possible poisons		
H ₂ S	mgS/Nm ³	~200
Mercaptans	mgS/Nm ³	~30
Thiophens	mgS/Nm ³	~7
HCl	ppm	~3
NH ₃	ppm	500-1000
Dust	mg/Nm ³	< 20

H₂:CO = from 1.5:1 to 2:1

Renewable liquid fuels

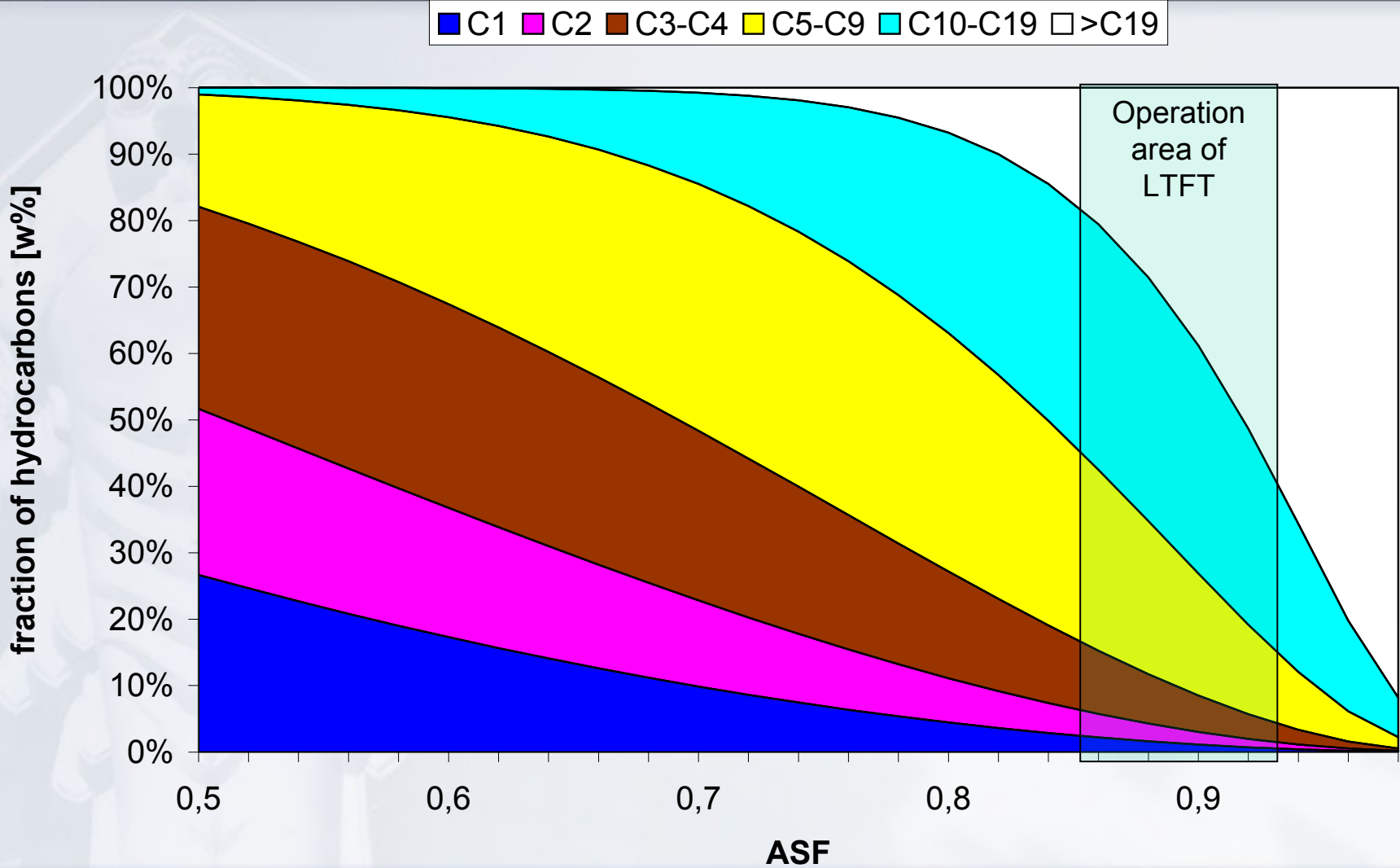
Fischer-Tropsch Syntheses

The BioFIT logo is displayed on a yellow rectangular background. The word 'Bio' is in a large, bold, green, italicized font. The word 'FIT' is in a large, bold, black, sans-serif font. Below 'BioFIT', the full name 'BIOMASS-TO-FISCHER-TROPSCH' is written in a smaller, bold, black, sans-serif font.

BioFIT
BIOMASS-TO-FISCHER-TROPSCH

Theorie of FT Synthesis

Anderson Schulz Flory distribution by weight



$$\text{Log}(W_n / n) = n \log \alpha + \text{const.}$$

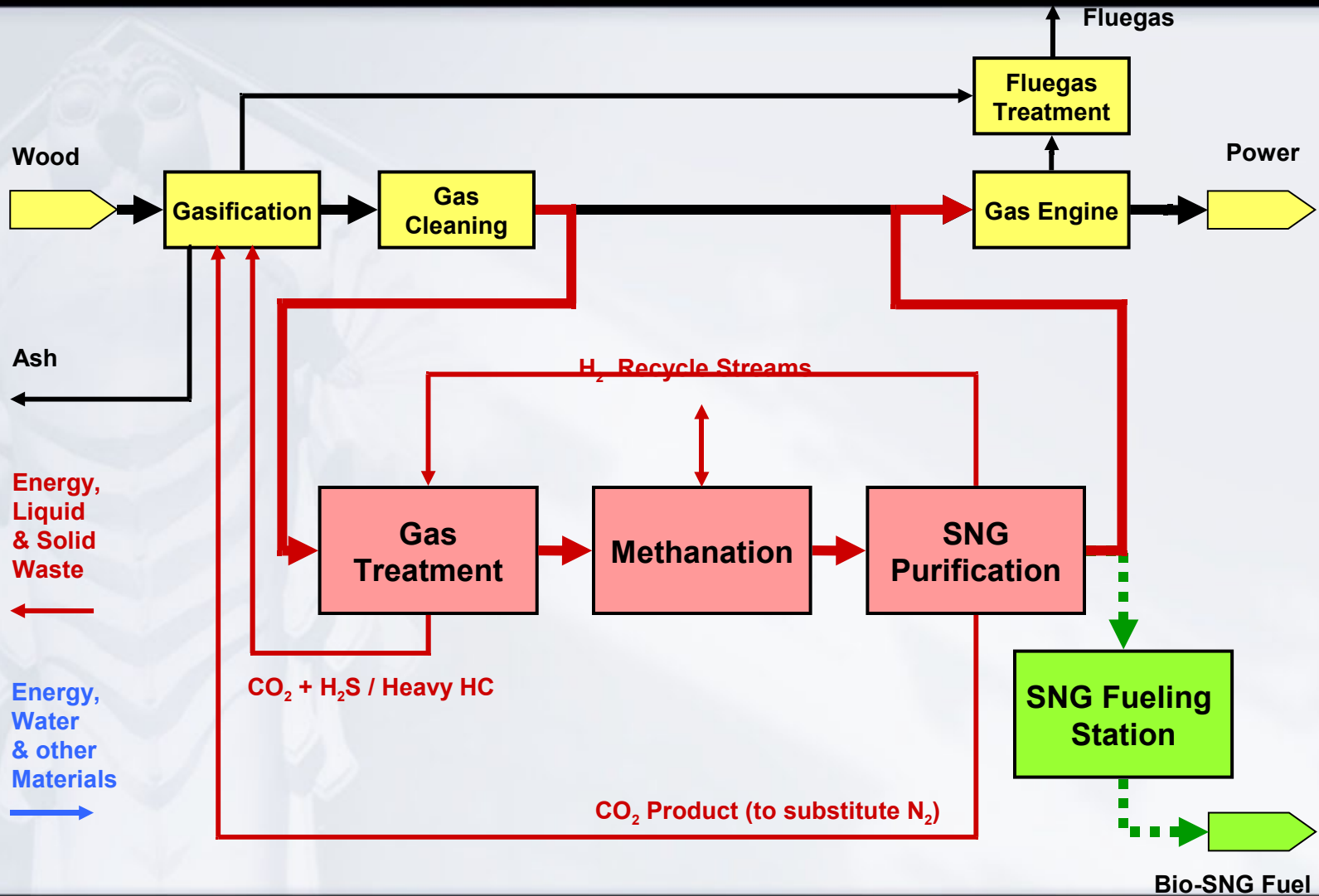
Renewable natural gas

Synthetic natural gas (BioSNG)

The logo for BioSNG, featuring the word 'Bio' in a large, bold, yellow font with a green outline, followed by 'SNG' in a large, bold, black font. Below this, the full name 'BIOMASS-TO-SYNTHETIC-NATURAL-GAS' is written in a smaller, bold, black font.

BioSNG
BIOMASS-TO-SYNTHETIC-NATURAL-GAS

Schema BioSNG demonstration



- Participation in IEA Bioenergy Task33 is very important for know how transfer in the area of biomass gasification
- There is successful research and demonstration in Austria
 - Biomass CHP Güssing with
 - Demonstration for production of BioSNG
 - Research in 2nd generation liquid biofuels (Fischer Tropsch synthesis)
 - Research on heat pipe reforming at TU Graz
 - Implementation of fixed bed gasifiers, like Pyroforce
- Gasification gives high potential for production of electricity, district heat, biofuels and chemicals
 - BioSNG, experiments of demonstration plant are ongoing
 - BioFiT, research ongoing, ready for scale up