# NISSAN MOTOR CORPORATION

Battery Circular Economy

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# EV; Penetration Background

- Carbon Neutral

  ➤ All Over the World



- ■Zero Emission
  ➤Big City
- ■Energy Security➤ Large Population Country
- ■Industrial Innovation
  - ➤ Developing Country





#### **EV**; Its Attractiveness

- ■Contribute Energy Management
  - ➤ Contribute to Stabilize Renewable Energy
  - ➤ Charge @Home, @Office, @Destination; No Go out to Charge
  - ➤ Charge, Carry, and Feed Electric Power
  - Less Time Dependent (Charge @Night, Feed Back @ Mid Day)
- Air Quality Improvement (Zero Emission)
- ■Drive Feel
  - ➤ Good Acceleration,
  - ➤ Less Vibration (from Powertrain)
  - **≻**Quiet
- ■Total Cost of Ownership

#### High Demand, Low Supply

	Global Battery Production Volume Forecast	EV # Forecast
2030	2500GWh + 1000GWh (Tesla)	50 Million
2040	10000GWh?	100 Million
2050	20000GWh ?	300 Million

Cobalt

\$80K per metric ton **Cobalt Supply Deficit and Price Forecast** July 2017 Britain announces it will ban the sale of diesel and petrol cars in 2040 Sept. 2016 BMW announces e-Mini and e-X3 SUV Sept. 2017 March 2016 BMW announces a 40 Testa announces total of 12 new e-car Model 3. - tonnes > 99.3% Nominal Price Source: CRU 30 20 2017 2018

Source: London Metal Exchange

Lithium

Demand for EV; High Quality Li2CO3 ton

- 180Ktom @2021
- 2000Kton @2030
- 4000Kton @2040
- 8000Kton @2050

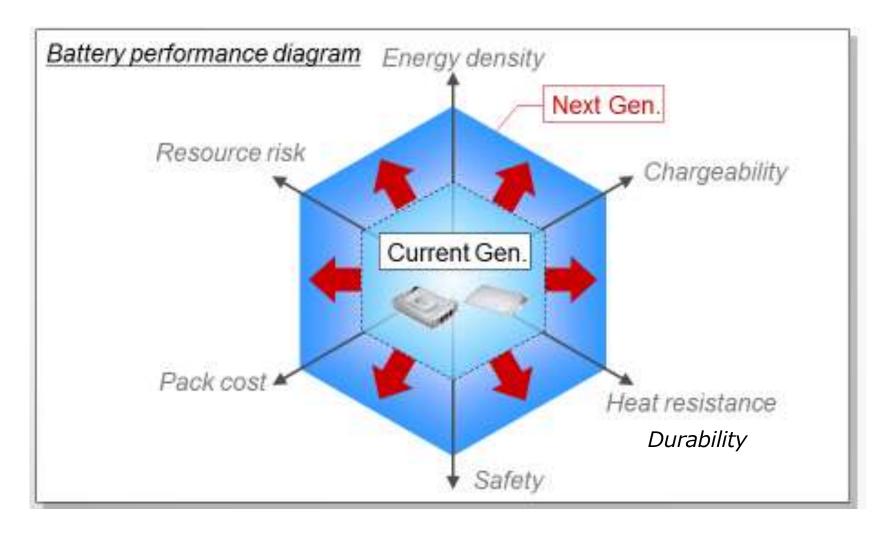
16000Kton (Estimated Volume Exist)

#### Solution/Proposal

- Improve Battery Function
  - ➤ Better Durability for Longer Life
- Reduce/Save Battery Demand
  - ➤ EV Market Revolution (Share Car Reduce Battery)
  - Charger Revolution (Charge while Driving)
- Establish Battery Circular Economy
  - ➤ Utilize Battery as Energy Storage
    - To absorb Renewable Energy
    - With V2X
    - Emergency Use
  - ➤ Re-Use Battery
  - ➤ Better Recycling Efficiency

#### **Battery Function**

■ Balanced Function Improvement is Better



■ Innovation such as All Solid-State Battery Change Game

#### **New Category**



Porsche Tycan

93kWh 22minutes
w/350kW



Tesla Model S 100kWh 38minutes w/250kW



Tesla Model 3 55-75kWh w/250kW or w/50kW



Nissan LEAF 40, 62kWh w/70kW or w/50kW



30kWh Maximum? w/20kW or AC3kW (50kW可) 200km Range Alternate ICE Car
Big Battery
High Power Charge
High Cost
From Premium Bland

Mass Market

New Way of Mobility

Affordable Price

Moderate Spec

Appropriate Battery

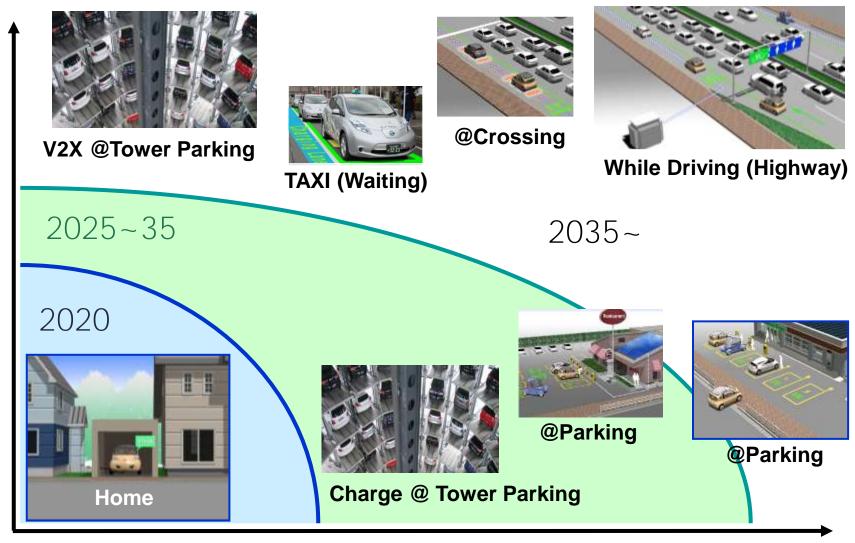
New Category

Micro City Commuter

Share Car (Selective Battery Size) Dedicated Use Model

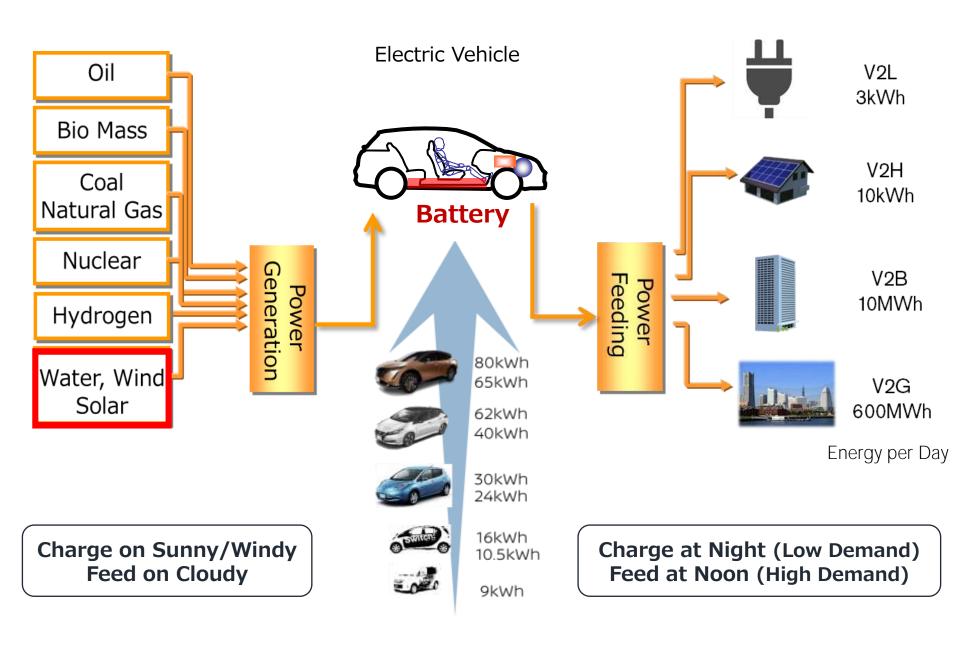
## **New Technology –Wireless Charge**

#### **Publicness**



Output

## **Carbon Neutral Generation & Energy Flexibility**



#### **Energy Source output**

- ■Transfer Energy
  - > EV can Move
- ■Leisure, Work
- ■Power to House, Building
- ■Power back to Grid
- ■Share Energy on the Car
  - > Parking Vehicle Contribute
- Emergency Use
  - ➤ Carry Energy to Shelter, Damaged Area
  - ➤ Contribute to Peak Shave

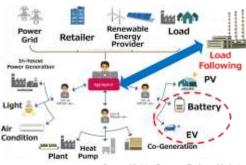




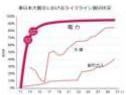










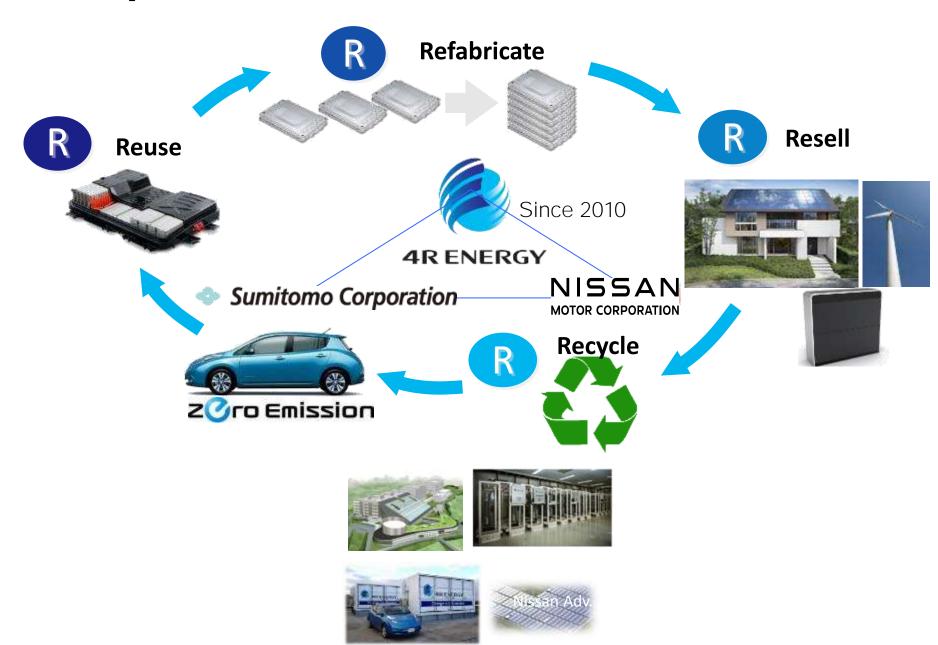




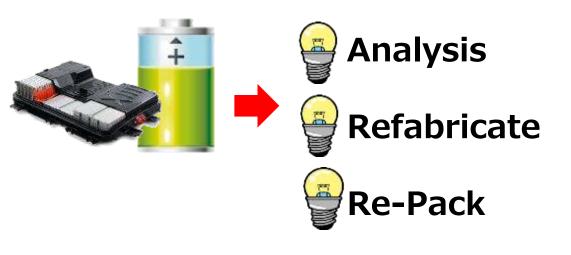


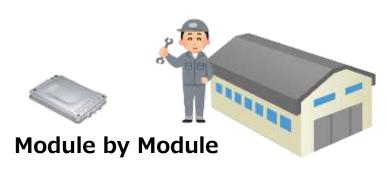


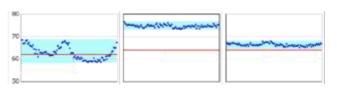
## **Battery Circulation**



# Reuse and/or Repurpose





















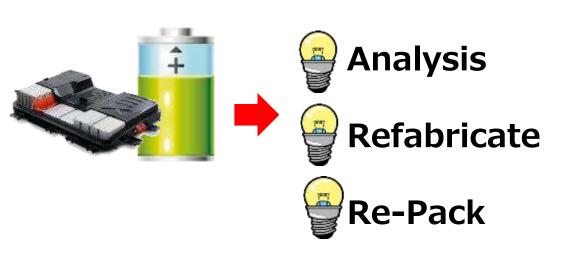




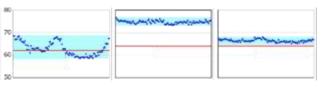


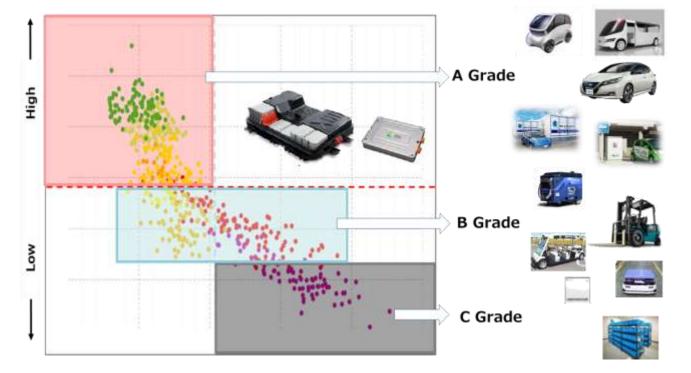


# Reuse and/or Repurpose









**EV** 

**Stationary Big** 

Mobile/Backup Power Supply

Falk lift AGV

**Stationary Home** 

#### **Tasks for Battery Circular Economy**

- ■Collection Flow (Increasing Collection Ratio)
  - ➤ Only Battery Lease
  - ➤ One Owner for Multiple Used Battery
  - Collection Mandate, Prohibition of Private Resell
  - ➤ Common Commercial Flow

#### ■Evaluation

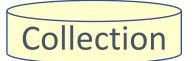
- > Provide Durability Information and Data to the Customer
- > Fair and Reliable Evaluation method for Above

#### ■Technology

- ➤ Easy Dismantle Design
- ➤ Durability Improvement by Feedback from Market

#### ■Market

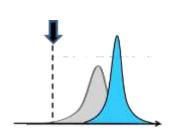
- > EV Number Need to Increase First
- Corroboration Among Multi Industry

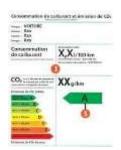


Evaluation

Technology









# **Recycling Flow**

#### **New Battery EV Manufacturing** Material Battery Mining Resource (OEM) Reproduce Batt. Manuf 🔷 Cell Re Use Reproduce Stationary Etc.. Material Electrode Batt.Manuf Peel Material Electrode Dismantle Batt. Manuf 📫 Cells Repurposing Recycler **Evaluation** Dismantle **Battery Elemental** Recycling Recycling **Direct** Recycling

**Material Recycling** 

