

The Possible Role of Biogas in a BioEconomy

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The biogas process – An introduction



Feedstocks

Energy crops:

Maize, sorghum, etc.

Industrial byproducts:

Food processing residues

Biorefinery residues

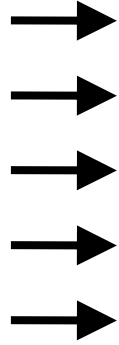
Wastes:

Food waste

Biowaste

Grass and gardening waste

etc.



Biogas plant



Biogas



Digestate

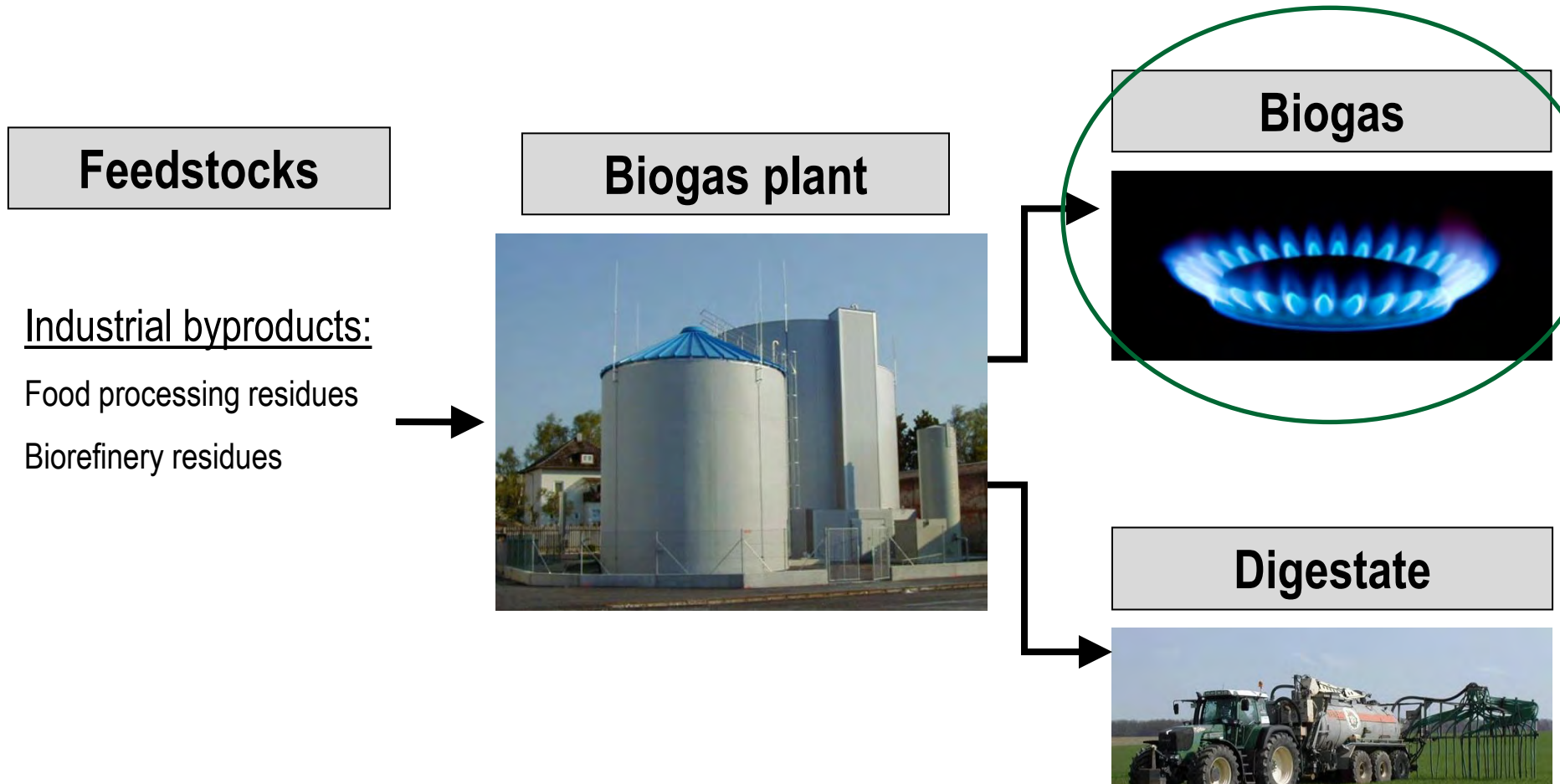


Why biogas in a bioeconomy?



- The increased biomass utilisation in a bioeconomy will increase the amount of biomass residues
 - demand for treatment
- Rising energy costs produce a trend towards energy self-sufficient production processes
 - energy recovery from residues/byproducts
- Worldwide nutrient reserves will deplete in future
 - demand for recirculating the nutrients from the biomass to the fields

Anaerobic digestion of industrial byproducts for reducing process energy demand



Existing examples in food industry



- Austria's biggest slaughterhouse Großfurtner (Utzenaich): near thermal energy self-sufficiency by utilising residues (blood, rumen content, fats, etc.) for biogas and geothermal energy
- Dairy industry: Landfrisch Molkerei (Wels, Austria) utilises the byproduct whey for energy recovery (CHP unit, 40% coverage of heat demand, renewable electricity generation)
- Sugar industry: Hungrana (Kaposvár, Hungary), almost energy self-sufficient by utilising pressed sugar beet pulp

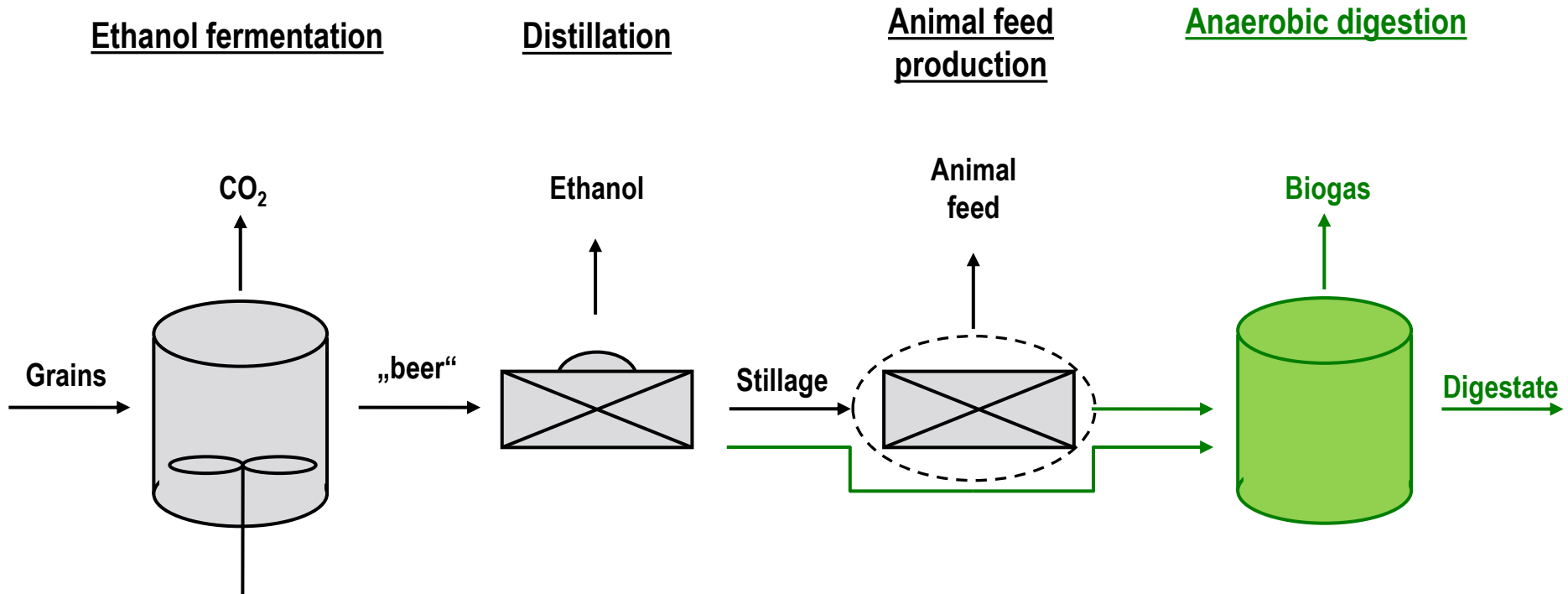
Anaerobic digestion of byproducts in an energy-driven biorefinery (bioethanol plant)



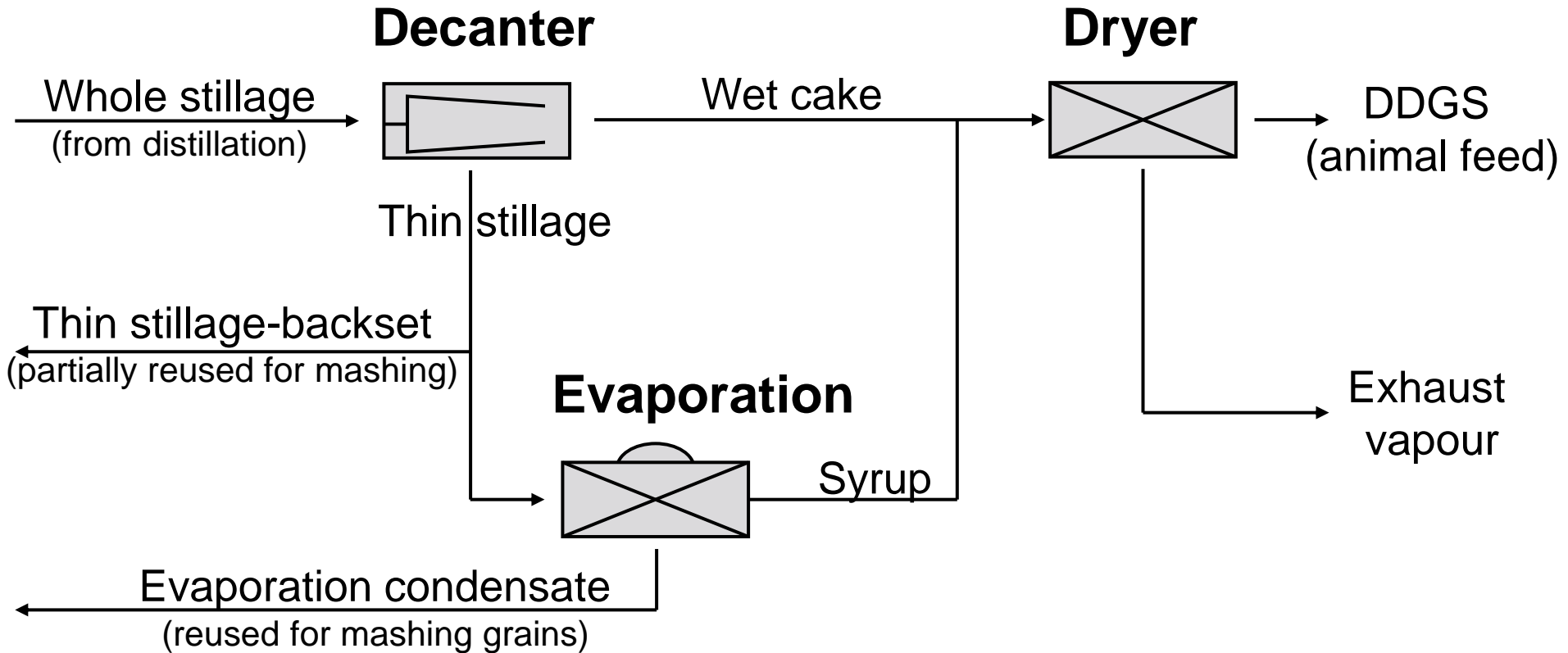
FFG-Project
„ENERGYCYCLE“



Overview of the process



Byproducts in the process



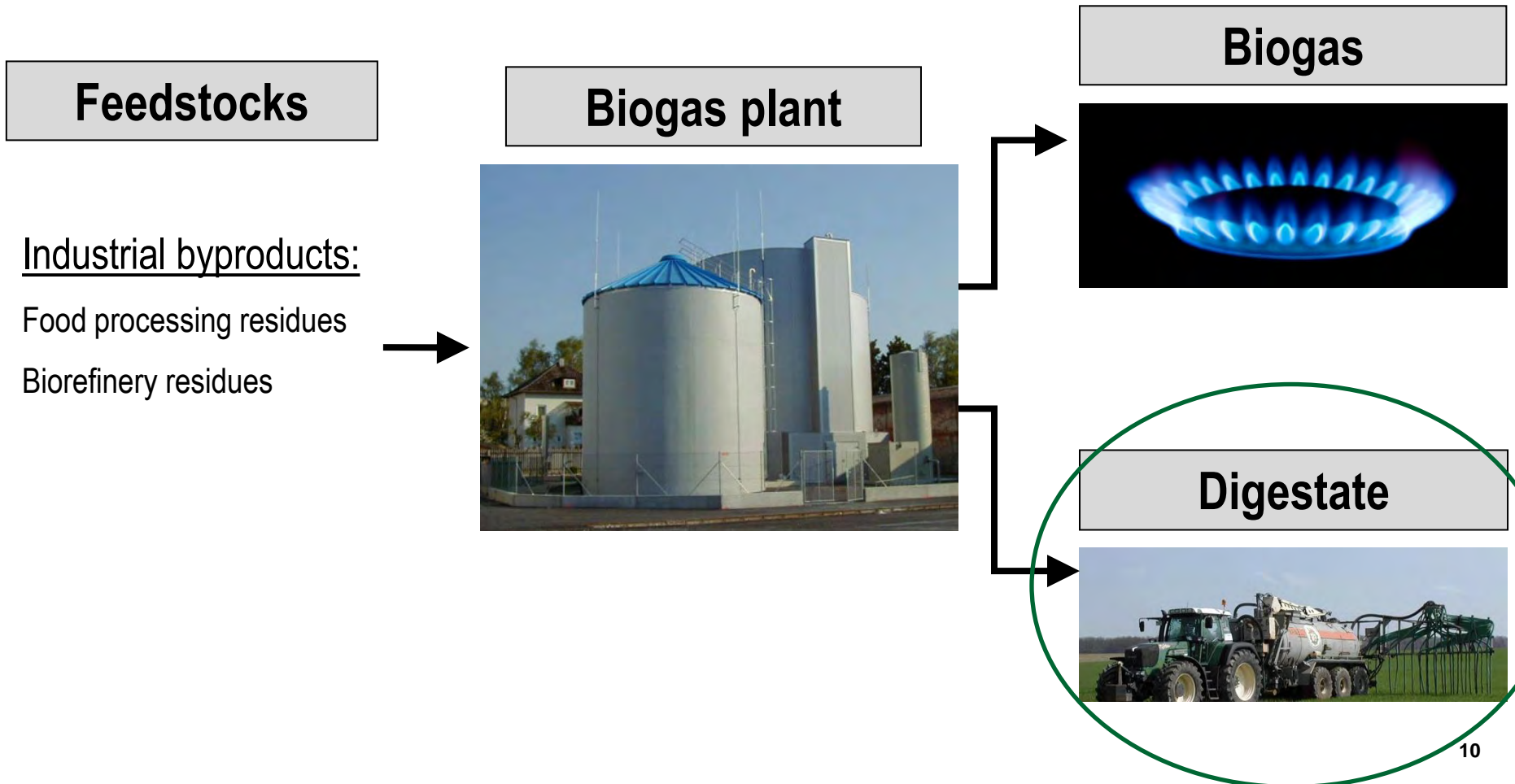
Potential for thermal energy recovery depending on byproduct



	Mass flows	Coverage by biogas	Animal feed production
	[10 ⁶ t/yr]	[%]	[10 ⁶ t/yr]
Whole stillage	1.10	128	-
Thin stillage	0.81	41	0.10
Wet cake	0.28	57	0.07
Syrup	0.24	40	0.10
Condensate	0.57	2.5	0.17

→ Energy demand for digestate processing not included

Production of a biofertiliser – Utilising the digestate



Why biofertiliser production?



- In biorefineries C is transformed into chemicals and fuel - what happens with the nutrients (N,P,K) of the biomass?
- The bioeconomy is a driver to replace fossil-based fertilisers by fertilisers based on renewable materials (biofertilisers)
- P and K reserves will be depleted in future – by utilising biofertilisers nutrients can be recycled to the fields
- In large-scale biogas plants (e.g. byproduct treatment in biorefineries) standard land application is often not possible any more
 - bottleneck digestate utilisation
 - concentration of the nutrients is necessary

Current technologies in use

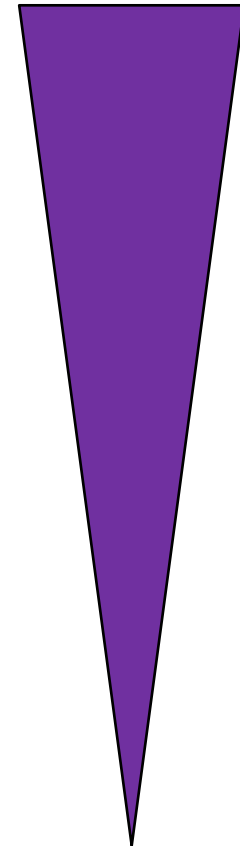
- Decanters
- Screw presses
- Vibrating sieves
- Evaporation
- Membrane treatment
- Dryer
- Composting
- NH₃-Stripping
- etc.



Possible biofertiliser products from digestate

- Digestate compost (solids/fibre fraction, P-rich)
- Nitrogen-fertiliser (after NH_3 -stripping)
 - Ammonium sulphate
 - Ammonium water
- Dried digestate pellets (solids/fibre fraction, P-rich)
 - Recycling of residual carbon (soil improver)
- Struvite precipitation ($\text{MAP} - \text{NH}_4\text{MgPO}_4 \cdot 6\text{H}_2\text{O}$)
- Liquid nutrient concentrate (membrane, evaporation)

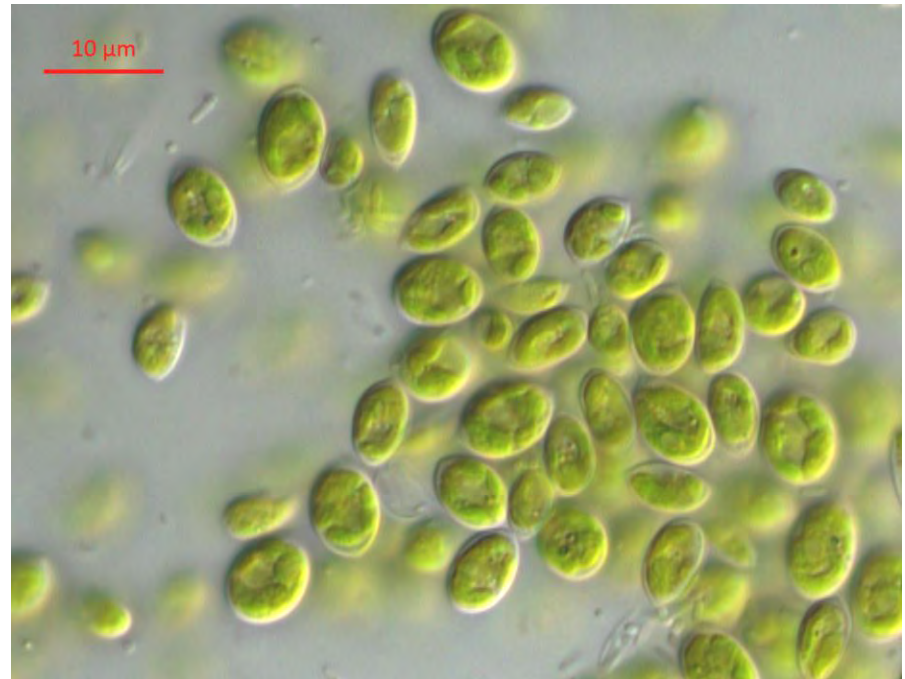
Market available



No market available

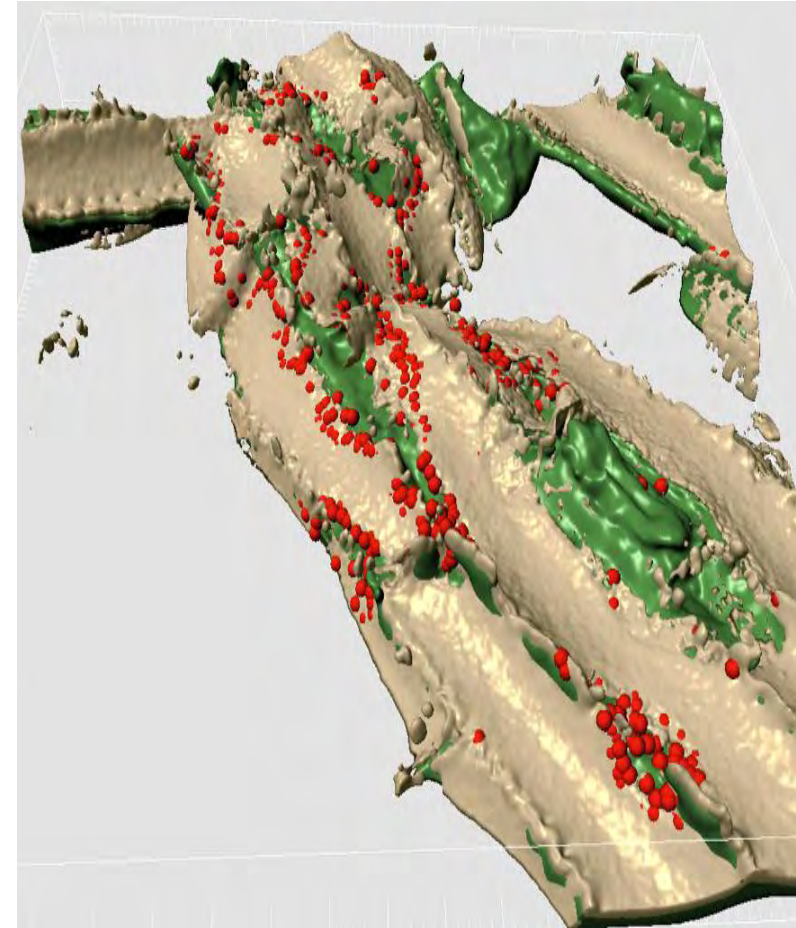
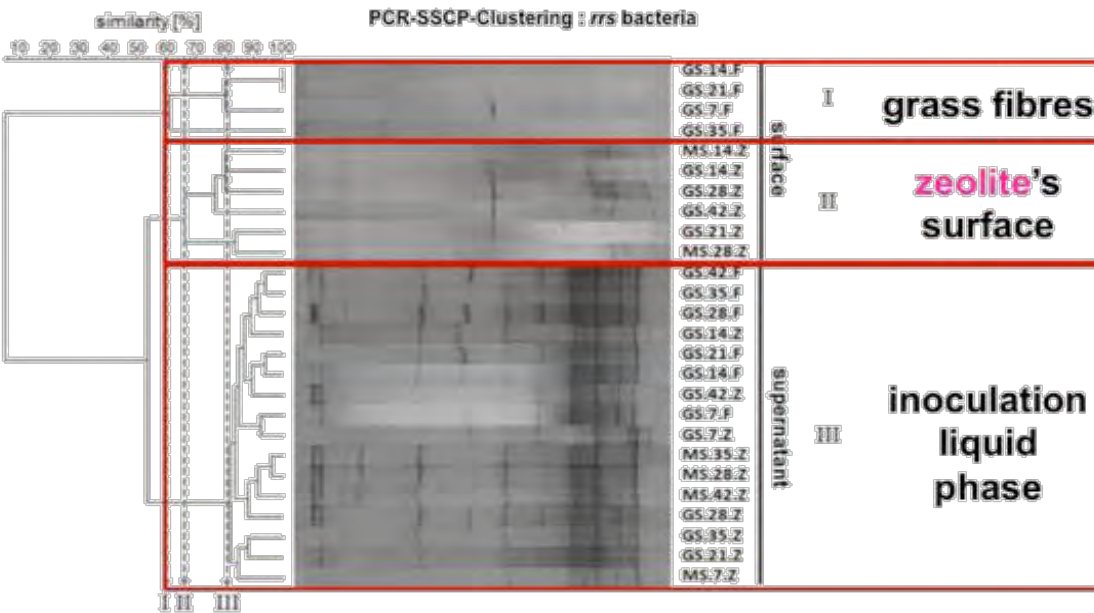
→ Bottleneck is establishing the market for products

Alternative digestate nutrient utilisation – Mineralised nutrients for algae growth



Other biogas research activities: Anaerobic cellulose degraders

Anaerobic (hemi-)cellulolytic populations



Conclusions



- Bioeconomy: Increased biomass utilisation → demand for biogas
- Food industry: Energy recovery by biogas from industrial byproducts is already realised today (slaughterhouse, dairy, sugar factory, ...)
- Biorefineries: Accumulation of liquid byproducts containing organic carbon will demand biogas technology
 - High potential for energy recovery by biogas
 - Bottleneck digestate utilisation
- Biofertiliser production
 - A lot of different technologies currently applied (case-dependent)
 - Currently limited markets exist for biofertilisers from digestate
- Alternative usage: Digestate as nutrients for algal growth

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