

Research Agenda „BIOBASED INDUSTRY“ contracted by BMVIT

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Worked out in cooperation of



bioenergy2020+



Objective

„.....a resource economy oriented on and **embedded** in natural cycles, that provides the world with **healthy** food and **high-quality** products **out of biogen resources** in a **sustainable way....“**



Ways of Utilisation of biogen resources

- Use of the Synthesis of Nature – **Separation, maybe some modification**
 - Wood, straw,...
 - Cellulose, starch, lignin, hemicelluloses
 - Fat, oil
 - Protein, colorizers, pestizides.....
- **(bio)chemical conversion** of the biogen basic materials to **intermediates** - Ethanol, lactic acid, butyric acid, butandiol, furfural...
- **complete destruction to Syn-gas**, gasification to CH_4 , $\text{CO} + \text{H}_2$



Considered options

- Increased application of **natural materials like natural fibers** in technical application and in the market for textiles
- Manufacturing of **chemical bulk materials** (mostly) from biogenic materials
- Preferably **complete utilisation of biogenic materials** in the sense of integrated biorefinery



Platform-Chemicals as turning point

- Production of bulk chemicals with efficient processes
 - biotechnological conversion (aerob, anaerob),
 - Physico-chemical (separation, milling, pressing)
 - thermo-chemical (gasification, pyrolysis).
- Raw materials could be
 - Sugar or starch containing substrates or hydrolysates
 - Residues of wood processing
 - Residues of processing of NAWAROS



Bulk chemicals - selection

Plattformchemikalien (Bsp.)

C3

- Acrylsäure
- Brenztraubensäure
- Glycerin
- 3-Hydroxypropionsäure
- Milchsäure
- 1,3-Propandiol
- Propylenglykol

C4

- Asparaginsäure
- 1,4-Butandiol
- Fumarsäure
- Bernsteinsäure
- Tetrahydrofuran

C5

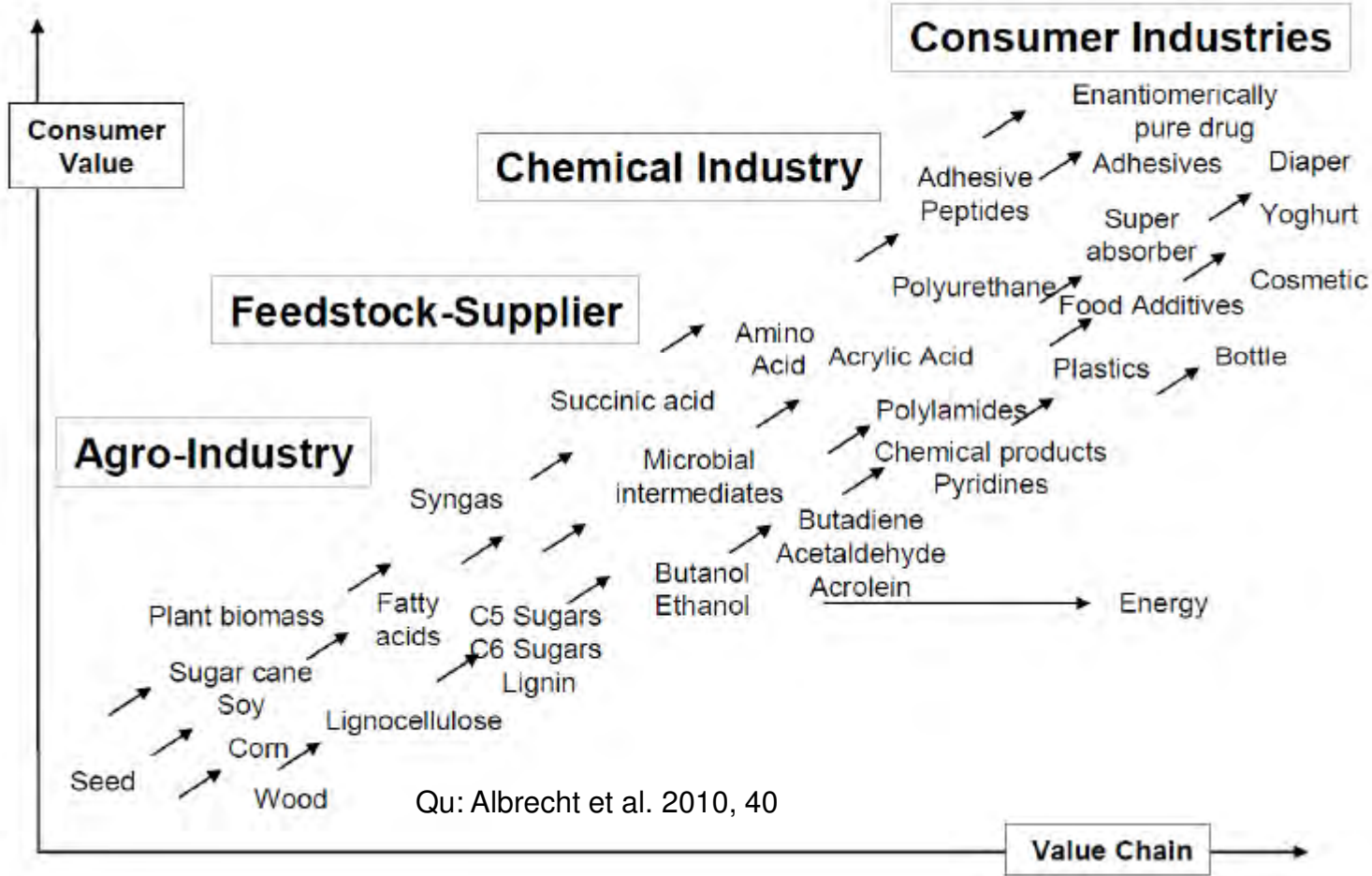
- Furfural
- Glutaminsäure
- Itakonsäure
- Lävulinsäure
- Milchsäureethylester
- Xylitol

C6

- Adipinsäure
- 2,5-Furandicarboxylsäure
- Gluconsäure
- Isosorbid
- Sorbit



Possible value chain



Promising Options

- Furandicarboxylic acid as substitute for PET
 - Conversion and raw material as challenge
- Intermediates through Fermentation
 - Ethanol fermentation of black liquor as 2nd generation biofuel
 - Succinic acid or Butanediol fermentation
- Resins and Tallöl
 - Option for pulp industry
- Lignin as a bulk chemical
 - Phenol as a basic building block for resins



Promising products – biofuels

- Residue potential for biofuels:
 - Biodiesel from waste-fat
 - Biodiesel from animal-fat
 - Biodiesel from tall oil
 - Biomethan from the fermentation of grass, waste material or algae
 - Bioethanol from lignocellulose (corn-cobs, straw)
 - Bio hydrogen
- Know-how in Austria available
- Limitation through the definition „Biobased Industry“
 - No competition with food products
 - No thermal destruction of the synthesis of nature
- High policy influence



Recommendations (I)

Fostering innovation with specific calls:

- **Strategies for improved value added chains** from national resources
- **Fostering technology development** in promising sectors - exploration, clustering
- Support of **international linkage** – financial support of networking events
- **Awareness raising** about the utility of biobased products – events, dissemination of information



Recommendations (II)

Economy-close realisation – supporting the Austrian companies (in Cooperation):

- Realising biorefineries
 - Expansion and diversification of existing plants
 - Creation of value-chains
- New business models - Joint Ventures between provider and consumer for creating value-chains
- Use the location in central Europe - Assistance of firms by applying patented techniques



Thank you for attention!



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