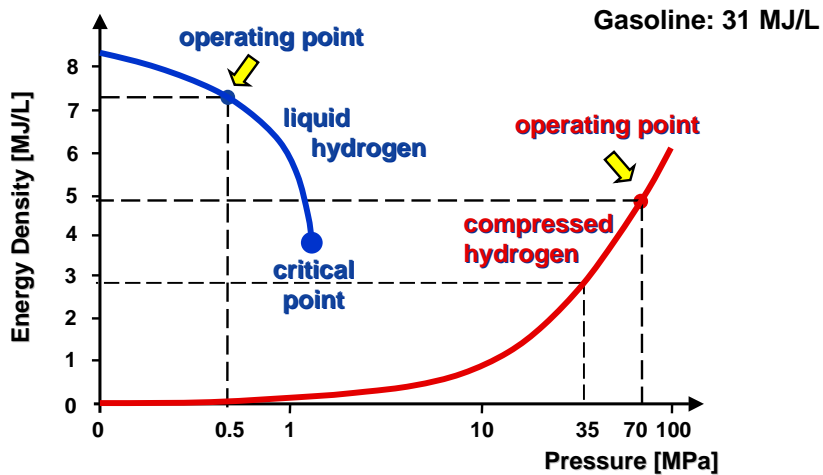


Storage Systems for mobile Applications

Dr. Günter Krainz
MAGNA STEYR Fahrzeugtechnik AG & Co KG

*Hydrogen and Fuel Cell based Energy Systems
in a Future sustainable Energy World
31.3. – 1.4.2004
Vienna*

System requirements



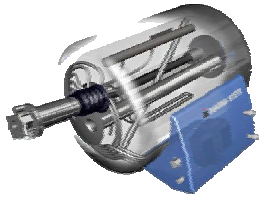
Hydrogen Storage Technologies



Source: Dynetec

- **Compressed Hydrogen Gas**

20 - 70 MPa
Steel vessel
Compound vessel



- **Liquid Hydrogen**

Cryogenic storage at 20 K
Steel vessel, Aluminium vessel
Compound vessel

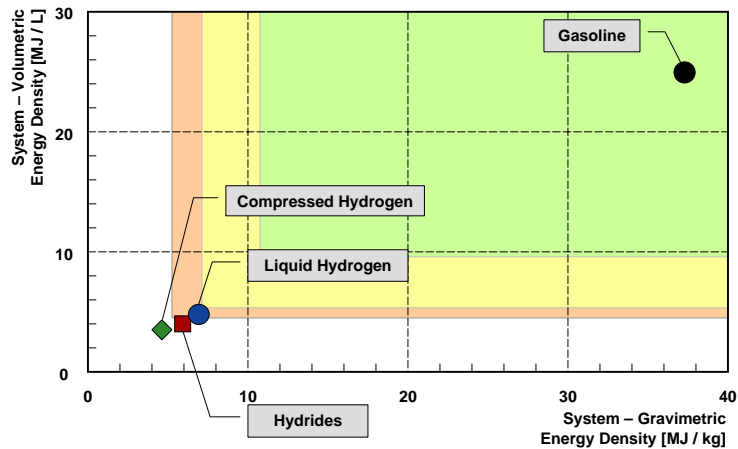


Source: FZK

- **Hydrogen Storage in Solids**

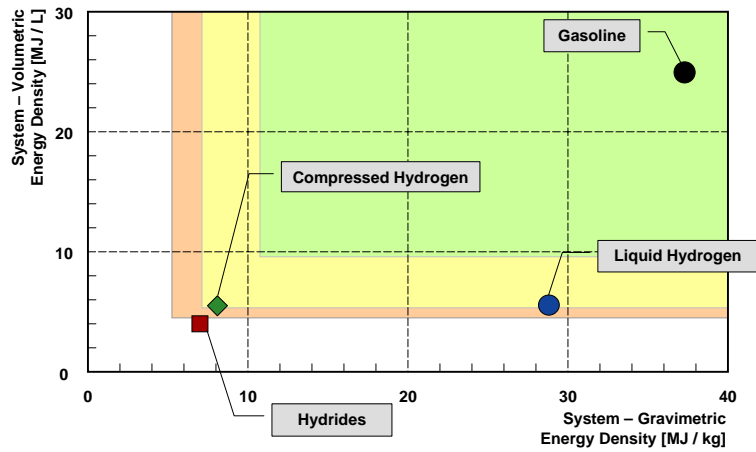
Metal hydrides
Alanates

System Requirements



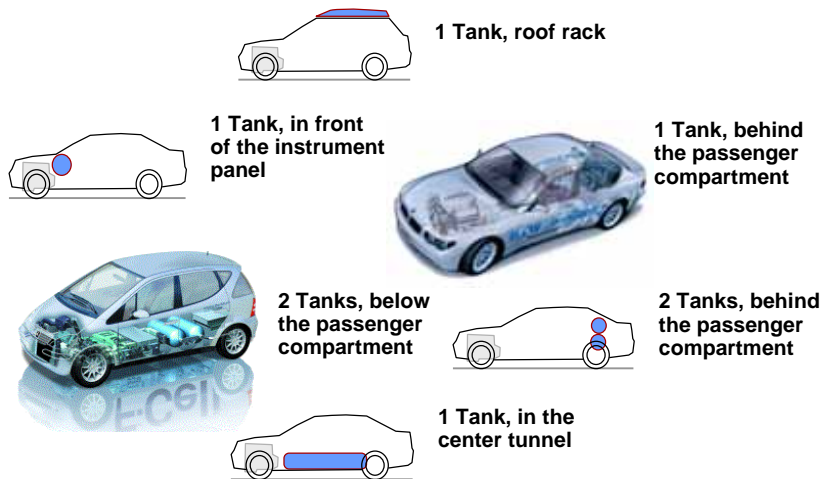
State of the Art

System Requirements



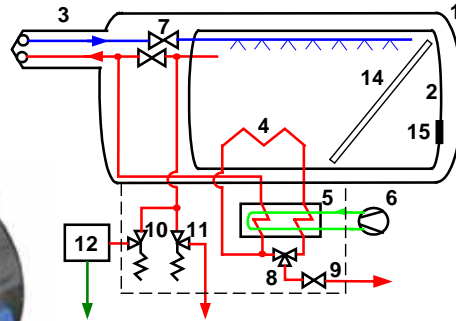
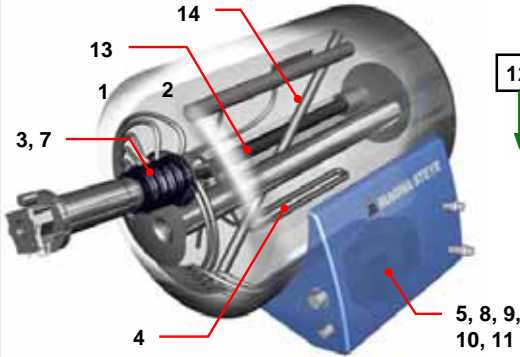
Goals for the next Generation

System Requirements



Liquid Hydrogen Storage System

- outer vessel
- inner vessel
- JC-coupling
- heater
- heat exchanger
- cooling water pump
- cryogenic valves



- pressure regulator
- shut-off valve
- boil-off valve
- safety valve
- boil-off system
- support post
- hydrogen level sensor
- burst disk

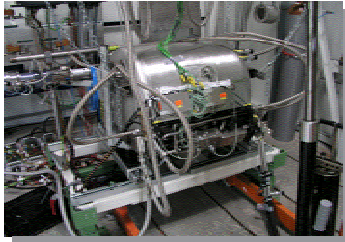
Standards and Regulations

Designed in aspect to **EIHP** regulations
(*European Integrated Hydrogen Project*)

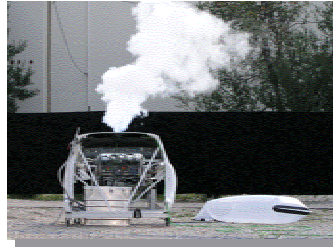
Draft for Regulations, Revision 14

- I **Specific components for hydrogen vehicles**
- II **Installation of specific components for using in vehicles with liquid hydrogen storage systems**

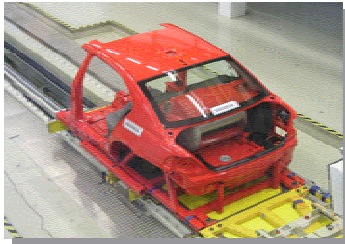
- | | |
|---|--|
| <ul style="list-style-type: none"> • <i>Inner tank – burst test</i> • <i>Thermal resistance in case of fire</i> • <i>Thermal resistance regarding to durability</i> • <i>Refueling test (max. filling rate)</i> • <i>Pressure test</i> • <i>Leakage test</i> • <i>Fatigue test</i> | <ul style="list-style-type: none"> • <i>Function test</i> • <i>Resistance against corrosion</i> • <i>Resistance against dry heat</i> • <i>Ozone test</i> • <i>Temperature cycle test</i> • <i>Pressure cycle test</i> • <i>Hydrogen digestibility - investigation</i> |
|---|--|



Liquid Hydrogen Test



Vacuum Burst Test



Vehicle Crash Test



Cryogenic Flame Test

StorHy



Hydrogen Storage Systems for Automotive Application

MAGNA STEYR coordinates the Integrated Project StorHy including 38 companies and institutions from 13 nations (5 OEMs, 14 research institutes and 19 suppliers).

Time frame:	2004 – 2008 (5 years)
Start of the Project probably:	March 2004
Budget entire program:	€18.7 mio
Requested EU Grant:	€10.7 mio

StorHy – Hydrogen Storage Technologies

The goal of **StorHy** is to introduce **innovative** and **cost competitive storage solutions** to the market as quickly as possible through research and development as well as demonstration activities, including production technologies.



Pressure Storage



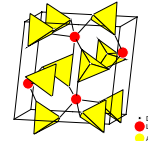
Source: Dynetek

Cryogenic Storage



Source: BMW

Solid Storage



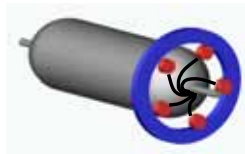
Source: IFE

StorHy – Subproject Pressure Storage

New technologies – Sensing, filling and recycling techniques for 70 MPa pressure vessels



Reduce hydrogen permeation through the liner and optimize the winding technology



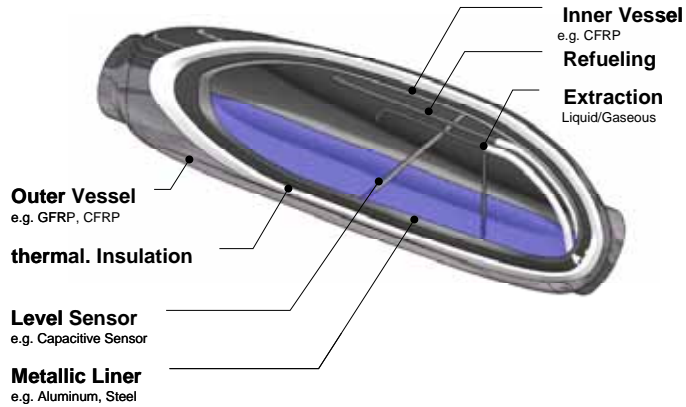
Fast filling at high pressure

StorHy – Subproject Cryogenic Storage

New technologies – Lightweight LH₂ tank



- Investigation of composite materials to be used for vessels regarding their mechanical, thermal and chemical properties
- Considering commercial constraints of a mass market



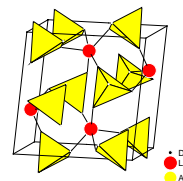
StorHy – Subproject Solid Storage

New technologies – Advanced metal hydrides



Mobile applications:
> 5 wt% hydrogen (e.g. IEA goal)

- **Alanates**
 - LiAlH₄: 10.6 wt% hydrogen
 - NaAlH₄: 7.5 wt%
 - KAlH₄: 5.7 wt%
 - Mg(AlH₄)₂: 9.3 wt%
- Borohydrides, Li-N-H system etc.
- New promising candidates (carbon, complex hydrides)? ← *Technology Watch*



StorHy – Partner

