

AR-HES-B – Energy storage, production and recovery of valuable substances in wastewater treatment plants

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Waste water treatment plants (WWTP)

Current status

- > 1800 WWTPs in Austria
- 20% of energy demand of municipalities for WWTPs
- Energy demand ca. 40 kWh per inhabitant and year

- Missing link to gas or district heating grids → no motivation for surplus production of **biogas from WWTP**
- Flaring of biogas AND avoidance of produced too much biogas
- High **energy demand for removal** of C and NH₃
- High **energy demand for NH₃-production** (e.g. for fertilizer: Haber-Bosch-Synthesis requires 1-2% of world energy demand)

Quelle: pixabay.com

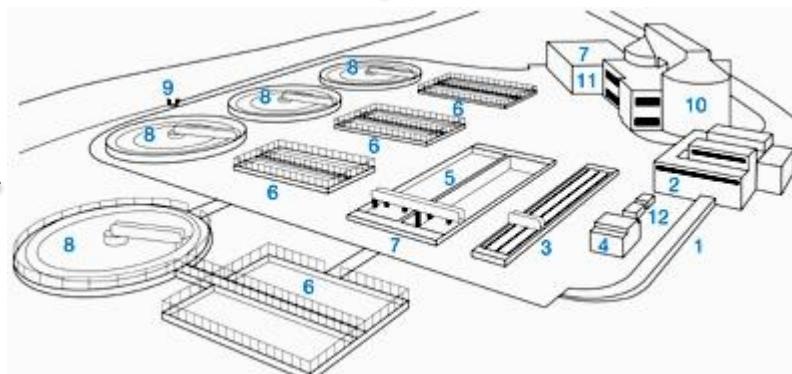
Conventional activated sludge treatment



Electricity



Sewage



Unused C and N



Cleaned water



Cross-sectorial approach

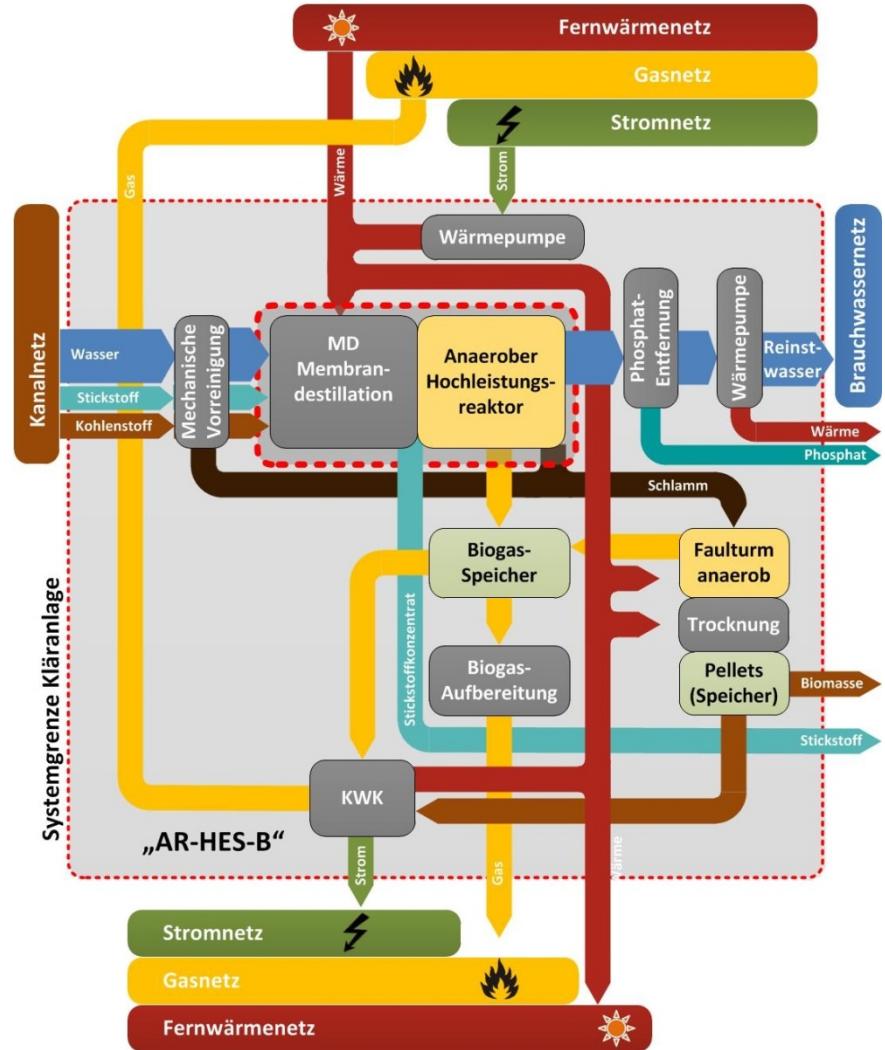


Recover energy by
exergetic energy use
and increasing the
biogas production

Recovery of **nutrients**
and additional energy
savings

Interaction with energy
grids (gas, heat,
electricity)

Conversion of energy
and **storage** of energy



Sources pictures: AEE INTEC

Factors of influence



Location WWTP

Waste heat of industries

Waste water from industries

Reconstruction and renovation

Water quality WWTP

COD concentration

Temperatures, pH-values

Legal

Energy efficiency

Amendment of waste water regulations

Energy grids

Distance WWTP to integration

Load management of grids

Guideline and Tool

www.ar-hes-b.aee-intec.at



bm²vfi

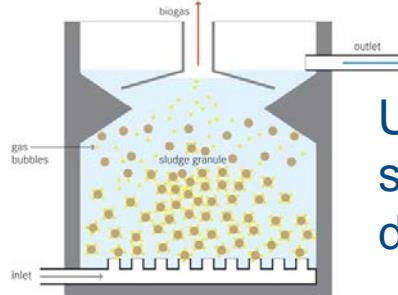
C		D		E	
Schlammbehandlung		Energieumwandlung		Wertstoffrückgewinnung	
OK		OK		OK	
1	01	Statischer Voreindicker (PS)	1	01	Biogasspeicher und Biogas Direktverkauf
	02	Statischer Voreindicker (ÜS)	2	02	BHKW
2	03	Maschinelle-Üs-Eindickung		03	Biogasaufbereitung
3	04	Faulbehälter		04	Wasserstoff-Elektrolyse
4	05	Statischer Nacheindicker		05	Methanisierung



Sources pictures: AEE INTEC

Main results from AR-HES-B calculation

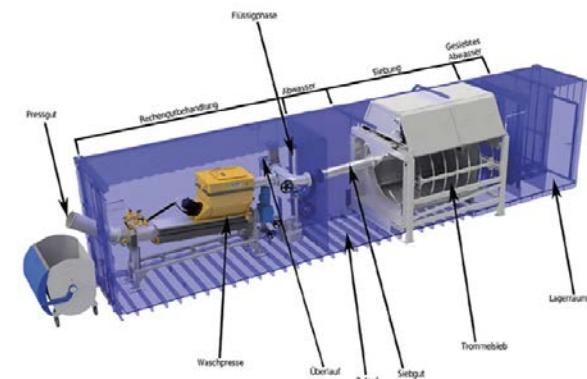
- With new water purification technologies (e.g. ammonium recovery) and primary treatment
 - 10-20% electricity saving,
 - 20-30% more biogas yield
- Recovery of valuable resources (fertilizer) with stripping, membrane distillation or MAP-precipitation
 - Amount of product for medium sized WWTP:
50,5 kg/d $(NH_4)_2SO_4$ /d



Upflow anaerobic sludge blanket digestion (UASB)



Membrane distillation

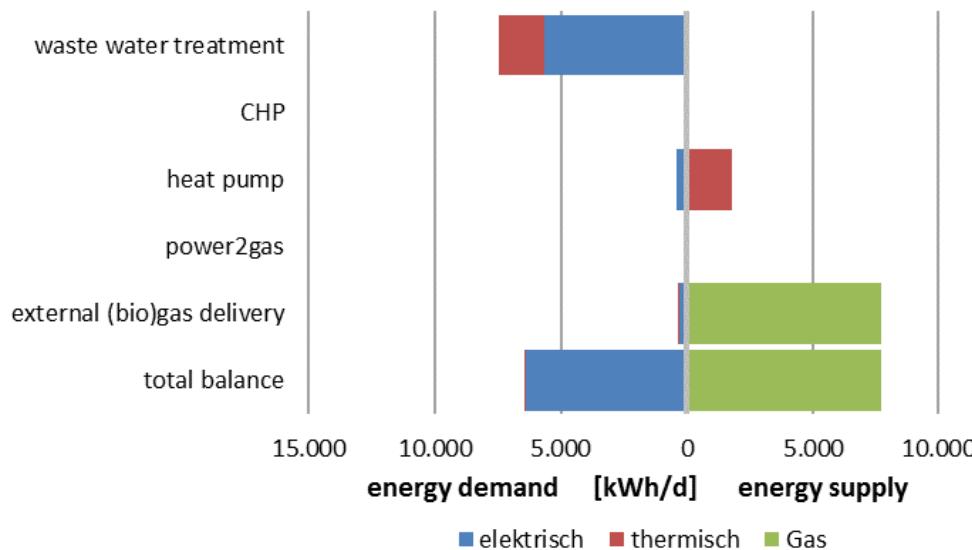


Very fine sieve

Sources pictures:
Tilley, E. et.al. (2014)
AEE INTEC
Huber

Main results from AR-HES-B calculation

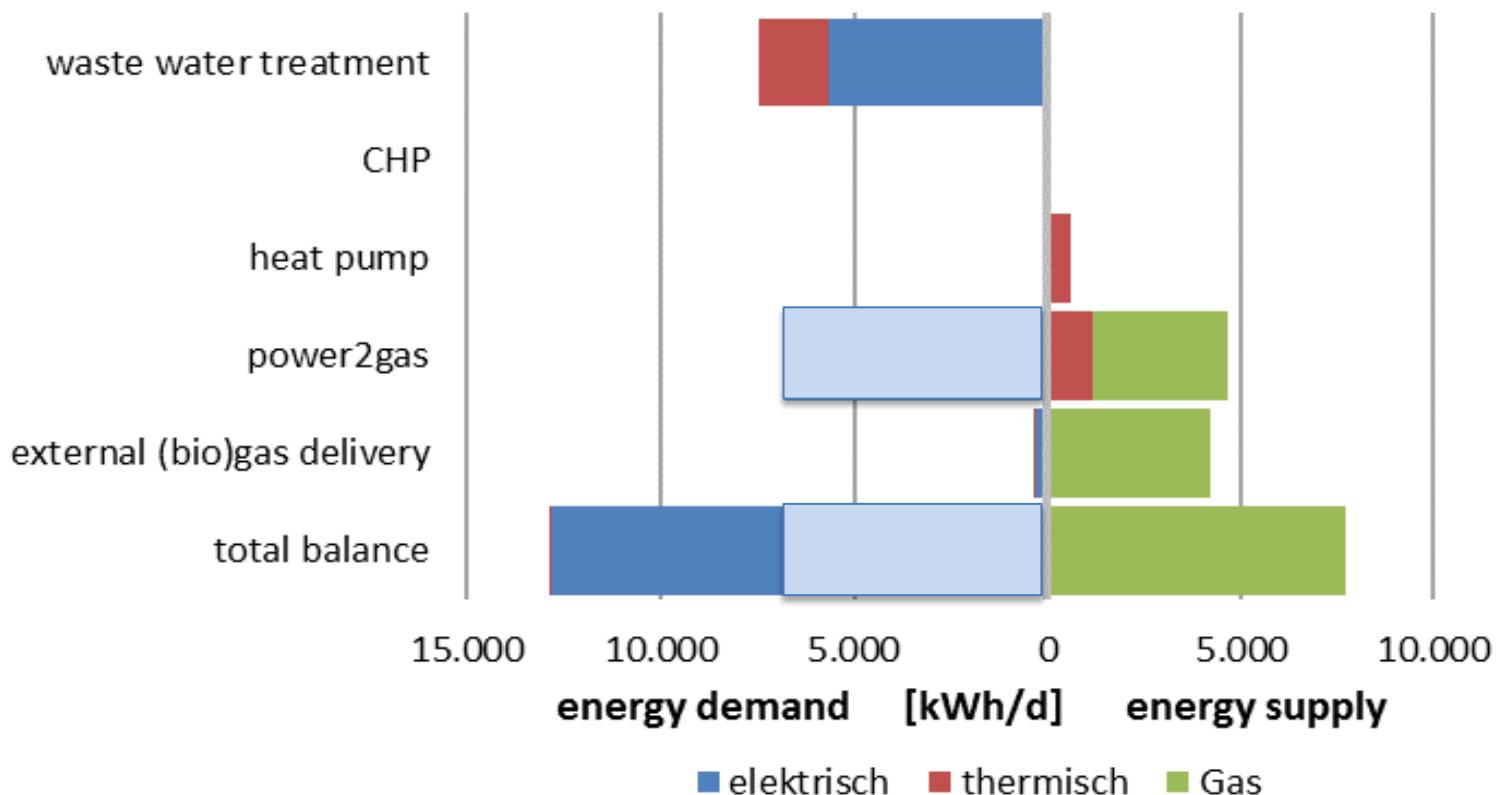
- Maximizing the yield of biogas in combination with CHP and heat integration to district heating system
- Exergetic use of biogas – additional purification of biogas to grid quality
 - COD content of feed $4,800 \text{ kg/d}$
 - Energy biogas $1.44 \text{ kWh/kg COD feed} \rightarrow 288 \text{ kW}$
- Heat pump – utilization of the thermal energy in waste water for own usage



Sources pictures: AEE INTEC

Main results from AR-HES-B calculation

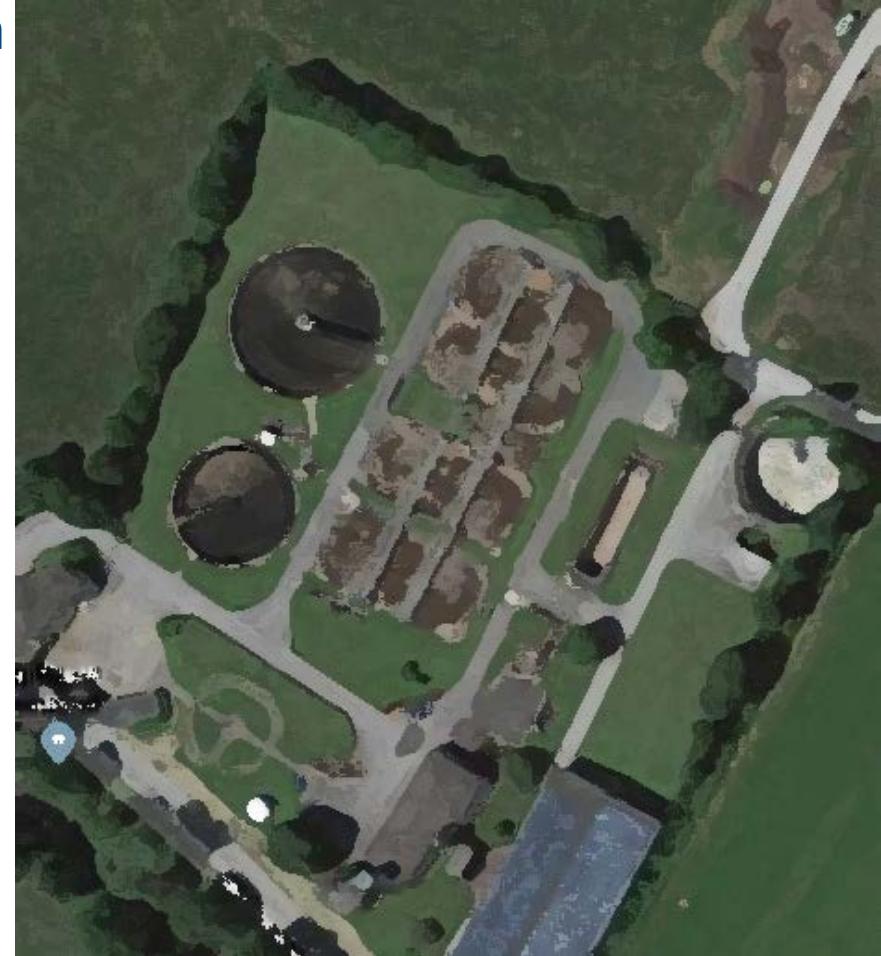
- Power – to – Gas: 45-55% efficiency by conversion of electricity to methane



Sources pictures: AEE INTEC

Best practice realization - WWTP of a small town - planned for 2019

- Expansion of the WWTP with new biogas plant
- Maximizing the biogas yield and biogas piping to nearby district heating gas-boiler
- Usage of biogas for covering the heating demand (appr. 250 kW)
- Integration of a heat pump (waste water as source) for heating the biogas plant
- Energetic Renovation of existing buildings and low heating system



Sources pictures: AEE INTEC



Herzlichen Dank an die Förderungsstellen und Projektkonsortium



Sources pictures: AEE INTEC



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IDEA TO ACTION

