



University of Natural Resources
and Life Sciences, Vienna

Valorization of by-products and wastes via the carboxylate platform within the projects ValorPlast and VOLATILE

University of Natural Resources and Life Sciences, Vienna
Department for Agrobiotechnology (IFA-Tulln)
Institute for Environmental Biotechnology

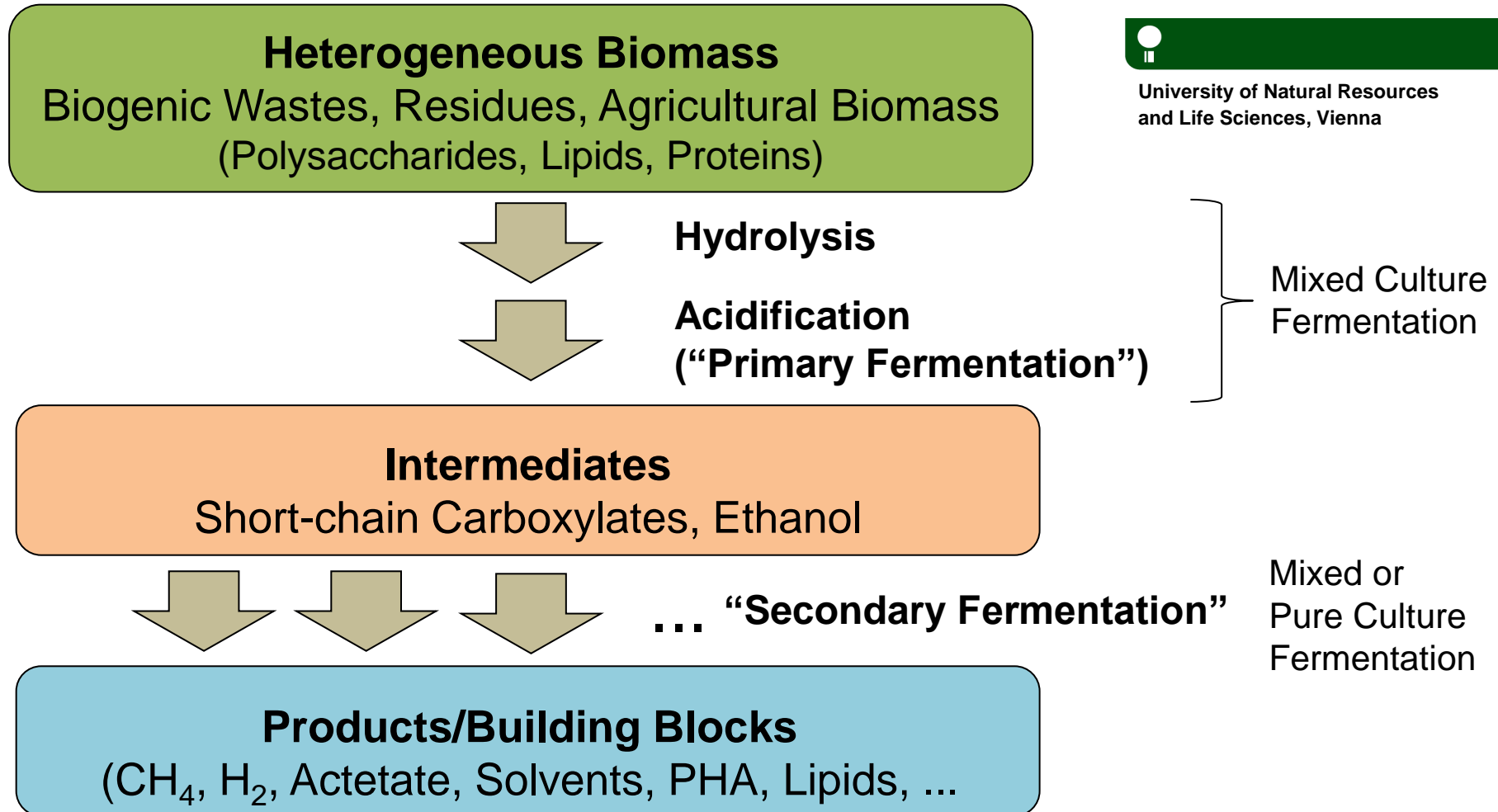
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Carboxylate Platform



University of Natural Resources
and Life Sciences, Vienna



Project “ValorPlast”

Valorization of Sugar Industry By-Products for the Production of Bioplastics



Funding:



University of Natural Resources
and Life Sciences, Vienna

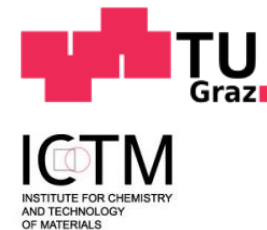
“Produktion der Zukunft – Biobased Industries”
Cooperative R&D-Project (Industrial Research)

Duration: 01.03.2016 – 28.02.2019

5 Partners:



bioenergy2020+



“ValorPlast” – Aims:

1

By-Products from Sugar Production

Desugarized Molasses



Characterization of Desugarized Molasses



Fermentation with Halotolerant Strains



Polymer Extraction and Characterization



PHBHV

Substrate Pre-Treatment and Characterization

Screening of Microbial Strains

Biotechnological Conversion
Process Development

Material Properties and Potential Applications

Economical and Ecological Process Evaluation

Bioplastics

2

Sugar Beet Pulp



Characterization of Sugar Beet Pulp



Hydrolysis & Acidification



Fermentation with VFAs



Polymer Extraction and Characterization



mcl PHA

“ValorPlast”

Acidification of Sugar Beet Pulp:

Optimization of Process Conditions:

Labscale Experiments (1 L)

- Inoculum
- Temperature (mesophilic/thermophilic)
- pH
- Pre-Treatment
(size reduction of sugar beet pulp)
- Hydraulic Retention Time

Production of VFA-Substrate for PHA-Production: Semi-Continuous Acidification at 250 L Scale



“ValorPlast”

Production of mcl-PHA



Process Development:

Labscale Experiments in Parallel Bioreactor System (Dasgip)

- **Production Strains** (*Pseudomonas* sp.)
- **Nutrient Requirements**
- **Addition of VFA-Substrate in Fed-Batch Mode**
- **Results:**
 - 35–45% mcl-PHA in Cell Dry Weight
 - Polymer Composition:
PHH (1.5–3.0%), PHO (36–37.5%), PHD (61%)

Next Steps:

- **Production of 4 kg mcl-PHA from Acidified Sugar Beet Pulp (Pilot Plant Facility)**
- **Evaluation of the Material Properties**





Biowaste derived volatile fatty acid platform for biopolymers, bioactive compounds and chemical building blocks

H2020 Project, 21 Partners

Coordinator: Tecnalia Research & Innovation (Spain)

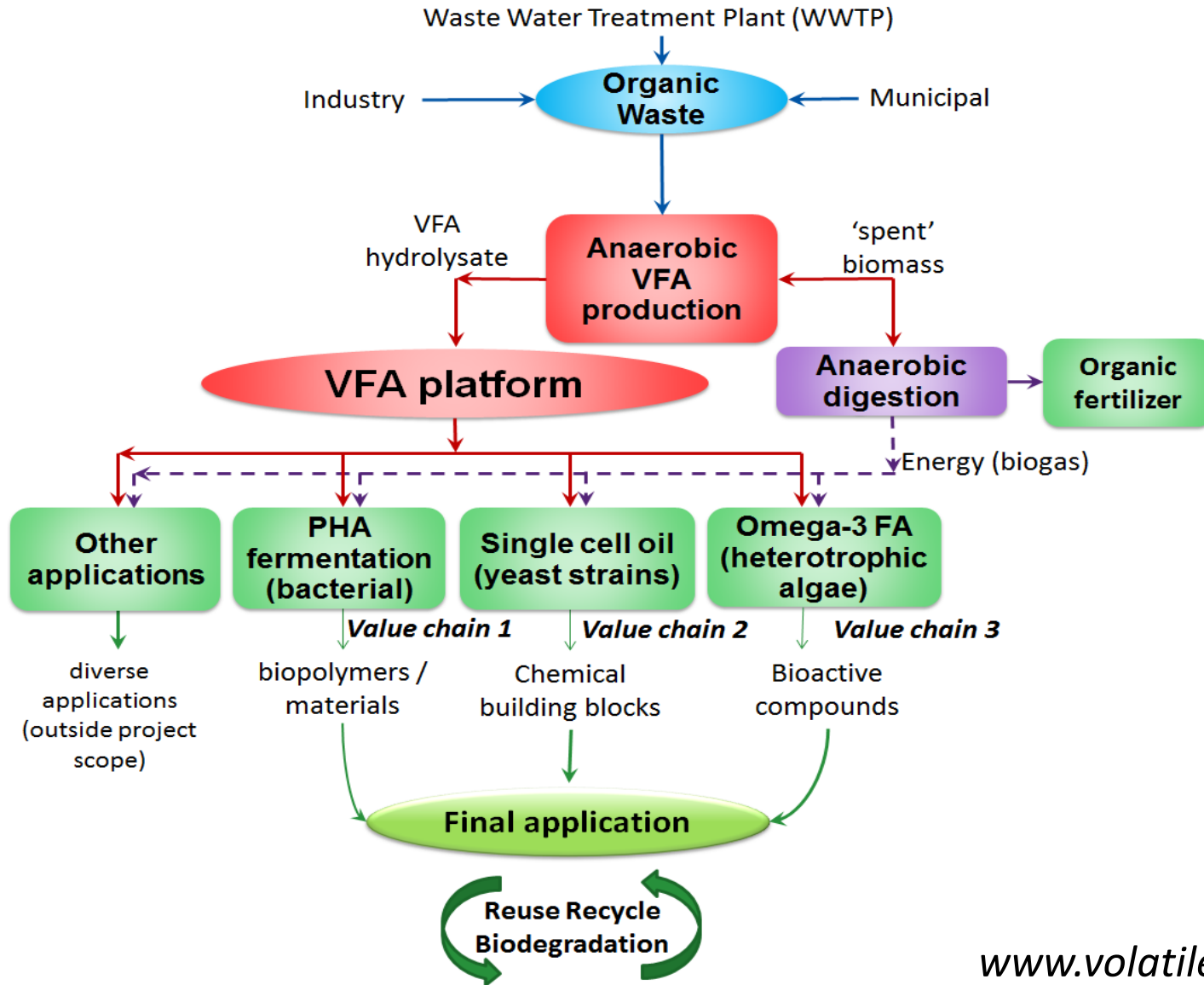
Duration: 01.12.2016 – 30.11.2020



This project has received funding from the *European Union's Horizon 2020 research and innovation programme* under grant agreement No 720777



Aims & Objectives



Volatile Fatty Acid Platform

based on anaerobic digestion from heterogeneous waste streams

- **Waste Water Treatment**
- **Municipal Waste**
- **Industry (Food, Agricultural)**
- Optimization of VFA production
- Scale-up
- VFA Recovery

Development of 3 Process Chains

- **PHA** based biopolymers
- Chemicals & chemical building blocks based on **Single Cell Oil (SCO)**
- **ω -3-Fatty Acids** as value-added bioactive compounds
- Strain selection
- Process development & optimization
- Scale-up and DSP development

www.volatile-h2020.eu

Case Study Implementation

- Feedstock analysis
- State of the art
- Market demand
- 8 case studies

Market Barrier & Stimuli

- Product quality requirements
- Legal barriers & stimuli
- Economic assessment and subsidy policy

Business Case Developments

- Integration & optimization (agent based modelling)
- Standardization (CEN Workshop & Roadmap)
- Web-based decision support system

Economic Feasibility Study and Life Cycle Assessment

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